#### **Autonics**

## Photoelectric Seneor **BJN SERIES**

#### INSTRUCTION MANUAL

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Thank you for choosing our Autonics product. Please resd the following safety considerations before use.

#### Safety Considerations

 $\chi$ Please observe all safety considerations for safe and proper product operation to avoid

★▲ symbol represents caution due to special circumstances in which hazards may occur.

**Warning** Failure to follow these instructions may result in serious injury or death ⚠ Caution Failure to follow these instructions may result in personal injury or product damage.

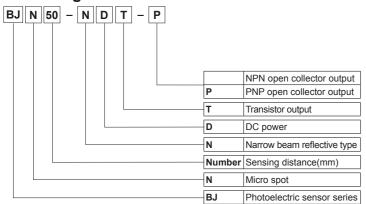
#### **△Warning**

- 1. Fail-safe device must be installed when using the unit with machinery that may cause serious injury or substantial economic loss. (e.g. nuclear power control, medical equipment, ships, vehicles, railways, aircraft, combustion apparatus, safety equipment, crime/disaster prevention devices, etc.)
- Failure to follow this instruction may result in fire, personal injury, or economic loss.
- 2. Do not disassemble or modify the unit. Failure to follow this instruction may result in fire.
- 3. Do not connect, repair, or inspect the unit while connected to a power source.
- Failure to follow this instruction may result in fire. 4. Check 'Connections' before wiring
- Failure to follow this instruction may result in fire.

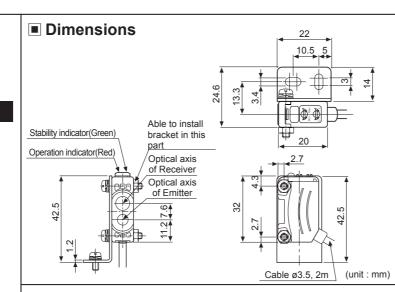
#### **△** Caution

- 1. Use the unit within the rated specifications.
- Failure to follow this instruction may result in fire or product damage.
- 2. Use dry cloth to clean the unit, and do not use water or organic solvent. Failure to follow this instruction may result in fire.
- 3. Do not use the unit in the place where flammable/explosive/corrosive gas, humidity, direct sunlight, radiant heat, vibration, impact, or salinity may be present. Failure to follow this instruction may result in fire or explosion

#### Ordering Information



- The above specifications are subject to change and some models may be discontinued without notice.
- ×Be sure to follow cautions written in the instruction manual and the technical descriptions (catalog, homepage).

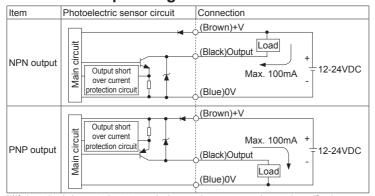


#### Specifications

Ser	Sensing type		Narrow beam reflective type		
1.4-	al a l	NPN output	BJN50-NDT	BJN100-NDT	
IVIO	odel	PNP output	BJN50-NDT-P	BJN100-NDT-P	
Pov	Power supply		12-24VDC== ±10% (ripple P-P: max.10%)		
Current consumption		consumption	Max. 30mA		
Min.diameter of transmitting SPOT			Approx. ø2.0mm	Approx. ø2.5mm	
Min.sensing target		sing target	Approx. min. ø 0.2mm (copper wire)		
Sensing target		target	Translucent, opaque materials		
Sensing distance		distance	30 to 70mm (100×100mm non-glossy white paper)	70 to 130mm (100×100mm non-glossy white paper)	
Hysteresis		sis	Max. 25% at sensing distance	Max. 20% at sensing distance	
Light source/Wavelength		ce/Wavelength	Red LED (650nm)		
Control output		output	NPN or PNP open collector output  Load voltage: max. 26.4VDC= Load current: max. 100mA  Residual voltage - NPN: max. 1VDC=, PNP: max. 2.5VDC		
Operation mode		n mode	Light ON / Dark ON selectable by switch		
Protection circuit		on circuit	Reverse polarity protection circuit, output short over current protection circuit, interference prevention function		
Response time		se time	Max. 1ms		
Sensitivity adjustment		y adjustment	Sensitivity adjuster		
ent	Ambi	ent illumination	Sunlight: max. 11,000lx, incandescent lamp: max. 3,000lx (receiver illumination)		
≣nvironment	Ambient temperature		-25 to 55°C, storage: -40 to 70°C		
Envi	Ambient humidity		35 to 85%RH, storage: 35 to 85%RH		
Ins	Insulation resistance		Over 20MΩ (500VDC megger)		
Dielectric strength		c strength	1,000VAC 50/60Hz for 1minute		
Vibration		1	1.5mm or 300mm amplitude at frequency of 10 to 55Hz in each of X, Y, Z directions for 2 hours		
Sho	ock		500m/s² X, Y, Z directions for 3 times		
Pro	tectio	n structure	IP65 (IEC standard)		
Ind	Indicator		Operation indicator: red, stability indicator: green		
Material			Case: PC+ABS, sensing part: PMMA, LED CAP: PC		
Cable			ø3.5mm, 3-wire, length: 2m(AWG24, core diameter: 0.08mm, number of cores: 40, insulator diameter: ø1mm)		
Accessory		ry	Mounting bracket, M3 bolt: 2, M3 nut: 2, adjustment screwdriver		
Approval		I	CE		
Uni	it wei	ght	Approx. 45g		

## \*\*The temperature or humidity mentioned in Environment indicates a non freezing or condensation environment.

#### Control Output Diagram

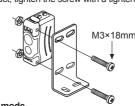


XIf short-circuit the control output terminal or supply current over the rated specification normal control signal is not output due to the output short over current protection circuit

### ■ Mounting and Sensitivity Adjustment

When using photoelectric sensors closely over three units, it may result in malfunction due

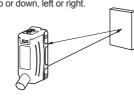
When installing the product, tighten the screw with a tightening torque of 0.5Nm.

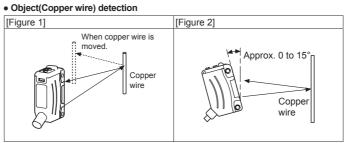


Switching of operation mode Turn the operation switching adjuster to right Light ON (L direction), it is set as Light ON. Turn the operation switching adjuster to left Dark ON (D direction), it is set as Dark ON.

#### Optical axis adjustment

After place a sensing target, fix it in the middle of position where the indicator is operated adjusting the sensor to up or down, left or right.

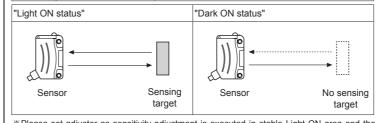




Mount sensor slanted at an angle ranged 0 to 15°shown above as [Figure 2] for stable detection to detect as shown in [Figure 1].

#### Sensitivity adjustment

Order	Sensitivity adjuster	Description	
1	(A) MIN MAX	Turn the sensitivity adjuster to the right of min. and check position(A) where the indicator is turned on in "Light ON status".	
2	(A) (C) MIN MAX (B)	Turn the sensitivity adjuster more to the right of position(A), check position(B) where the indicator is turned on. And turn the adjuster to the left, check position(C) where the indicator is turned off in "Light OFF status".  XIf the indicator is not lighted although the adjuster is turned to the max. position, the max. position is(C).	
3	Optimal sensitivity  (A) (C)  MIN MAX	Set the adjuster at the center of (A) and (C). To set the optimum sensitivity, check the operation and lighting of stable indicator with sensing target or without it. If the indicator is not lighted, please check the sensing method again because sensitivity is unstable.	



- \*Please set adjuster as sensitivity adjustment is executed in stable Light ON area and the reliability of environment(temperature, voltage, dust, etc.) is increased after the mounting it
- \*It may cause breakdown when the sensitivity adjuster or the operation switching adjuster is turned by force

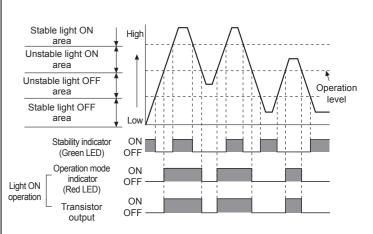
# Connections Sensing target (Black) (Brown) (Blue)

### Operation Mode

Output

Operation mode	Light ON		Dark ON				
Receiver	Received light Interrupted light—						
Operation indicator (Red LED)	ON OFF-						
Transistor output	ON OFF_						

## Operation Timing Diagram



\*\*The waveform of "Operation mode indicator" and "Transistor output" is for Light ON, it is operated as reverse in Dark ON.

#### Cautions during Use

- 1. Follow instructions in 'Cautions during Use'. Otherwise, it may cause unexpected
- 2. When connecting a DC relay or other inductive load to the output, remove surge by using diodes or varistors
- 3. Use the product, 0.5 sec after supplying power.
- When using separate power supply for the sensor and load, supply power to sensor first. 4. 12-24VDC power supply should be insulated and limited voltage/current or Class 2, SELV power supply device.
- 5. Wire as short as possible and keep away from high voltage lines or power lines, to prevent 6. When using switching mode power supply to supply the power, ground F.G. terminal and
- connect a condenser between 0V and F.G. terminal to remove noise.

  7. When using sensor with the equipment which generates noise (switching regulator,
- inverter, servo motor, etc.), ground F.G. terminal of the equipment.
- 8. This unit may be used in the following environments.
- ①Indoors (in the environment condition rated in 'Specifications') ②Altitude max. 2.000m
- ③Pollution degree 3
- (4) Installation category II

#### Major Products



- Proximity sensors
  Pressure sensors
- witching mode power supplies ■ Control switches/Lamps/Buzze
  I/O Terminal Blocks & Cables
- Laser marking system(Fiber, CO<sub>2</sub>, Nd:YAG)

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