## **Autonics**

# **PICKING SENSOR BWPK SERIES**

#### INSTRUCTION MANUAL



Thank you for choosing Autonics product. Please read the following safety considerations before use.

### Safety Considerations

 $\label{eq:proper} \mbox{\@scale$ 

ety considerations are categorized as follows **∆Warning** Failure to follow these instructions may result in serious injury or deatl

▲Caution Failure to follow these instructions may result in personal injury or product damage

\*The symbols used on the product and instruction manual represent the following.

⚠ symbol represents caution due to special circumstances in which hazards may occur.

#### **⚠** Warning

- Fail-safe device must be installed when using the unit with machinery that may cause serious injury or substantial economic loss. (e.g. nuclear power control, medical equipmer ships, vehicles, railways, aircraft, combustion apparatus, safety equipment, crime/disaster **prevention devices, etc.)**Failure to follow this instruction may result in fire, personal injury, or economic loss.
- 2. Do not connect, repair, or inspect the unit while connected to a power source Failure to follow this instruction may result in fire.

  3. Check 'Connections' before wiring.

- Failure to follow this instruction may result in fire 4. Do not disassemble or modify the unit.
- Failure to follow this instruction may result in fire.

  5. This product is not safety sensor and does not observe any domestic nor international safety

Do not use this product with the purpose of injury prevention or life protection, as well as in the place where economic loss maybe present.

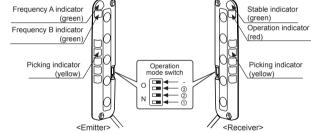
- Use the unit within the rated specifications.
   Failure to follow this instruction may result in fire or product damage.
   Use dry cloth to clean the unit, and do not use water or organic solvent.
   Failure to follow this instruction may result in fire.
- 3. Do not use the unit in the place where flammable/explosive/corrosive gas, humidity, direct
- sunlight, radiant heat, vibration, impact, or salinity may be present.

  Failure to follow this instruction may result in fire or explosion.

  4. Do not use a load over the range of rated relay specification.

  Failure to follow this instruction may result in insulation failure, contact melt, contact failure, relay broken, or fire.

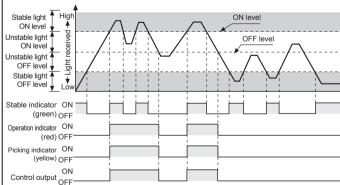
## Structure



Operation mode switch

No	Function		Switch OFF	Switch ON
1	Selection of	Selection of transmission frequency		Frequency B
2	Selection of operation indicator		Lighting indicator	Flashing indicator
	Emitter	Selection of sensing distance mode	Long mode	Short mode
3	Receiver	Selection of operation mode	Light ON	Dark ON

# ■ Timing Diagram Operation



%The above diagram is the state of operation for Light ON, but in case of Dark ON, it is opposite operation against Light ON.
%Picking indicator is operated by connecting picking input line and output line. (If not connecting these, picking indicator is OFF regardless of operation mode.)

# Indicator display

	Emitter			Receiver			
Item	Indicator			Indicator		Control	
Item	Green	Green	Picking Indicator	Green	Red	Picking indicator	output
Power supply	≎	•	-	-	-	_	-
FREQ. A operation	≎	•	-	-	-	-	-
FREQ. B operation	≎	≎	-	-	-	_	-
Stable light ON	-	-	≎	≎	≎	≎	ON
Flashing function ON	_	_	•	≎	≎	•	ON
Unstable light ON	-	-	≎	•	≎	≎	ON
Unstable light OFF	-	_	•	•	•	•	OFF
Stable light OFF	-	_	•	≎	•	•	OFF
Over current	-	-	•	00		•	OFF

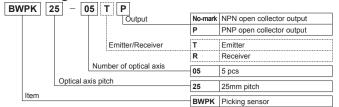
Display classification list		
☼ Lighting		
Light out		
•	Flashing by 0.3sec.	
00	Flashing simultaneously by 0.3 sec.	1

\*The operations of 'Operation indicator' and 'Picking indicator(Red)' for stable light ON level, unstable light ON level, unstable light OFF level, and stable light OFF level are for Light ON. (In case of overcurrent, control output is OFF regardless of operation mode.)

\*The above specifications are subject to change and some models may be discontinued without notice

\*\*Be sure to follow cautions written in the instruction manual and the technical descriptions (catalog, homepage).

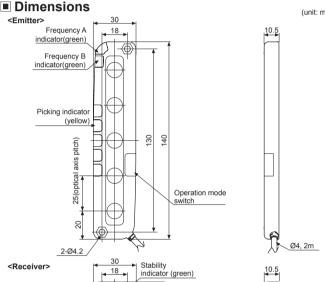
Ordering Information

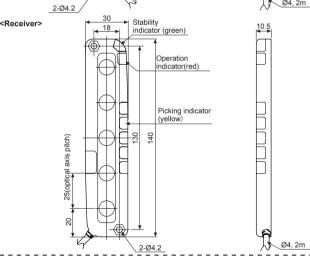


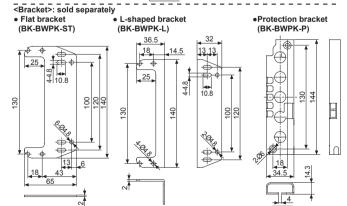
This information is intended for product management. (no need to refer when selecting a model

#### Specification

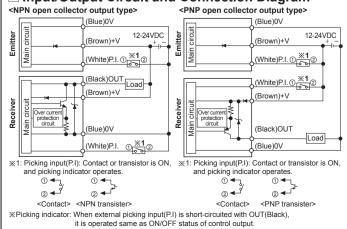
Model	NPN open collector output	BWPK25-05		
wodei	PNP open collector output	BWPK25-05P		
Sensing type		Transmitted beam type		
Sensing	Long mode	0.1 to 3m		
distance	Short mode	0.05 to 1m		
Sensing	target	Opaque materials of min. Ø35mm		
Optical a	axis pitch	25mm		
Number	of optical axis	5pcs		
Sensing	width	100mm		
Power s	upply	12-24VDC== ±10%(ripple P-P: max. 10%)		
Protection	on circuit	Built-in		
Current	consumption	Emitter: Max. 60mA, Receiver: Max. 60mA		
Control output		NPN or PNP open collector output  Load voltage: Max. 30VDC == - Load current: Max. 150mA  Residual voltage - NPN: Max. 1VDC == , PNP : Max. 2.5VDC		
Operation	n mode	Switching of Light ON/Dark ON by switch		
Short-cir	cuit protection	Built-in		
Respons	se time	Max. 30ms		
Light so	urce	Infrared LED(850nm modulated)		
Interfere	nce protection	Interference protection by transmission frequency selection		
External picking input		Non-contact or contact input NPN open collector output: Lighting(0-2V), Light out(5-30V or open) PNP open collector output: Lighting(4-30V), Light out(0-3V or open)		
	Ambient illumination	Sunlight: Max. 10,000lx, Incandescent lamp: Max. 3,000lx		
Enviro- nment	Ambient temperature	-10 to 55°C, Storage: -20 to 60°C		
IIIIICIII	Ambient humidity	35 to 85%RH, Storage: 35 to 85%RH		
Noise re	sistance	±240V the square wave noise(pulse width 1μs) by the noise simulator		
Dielectri	c strength	1,000VAC 50/60Hz for 1minute		
Insulatio	n resistance	Over 20MΩ(at 500VDC megger)		
Vibration		1.5mm amplitude at frequency of 10 to 55Hz in each of X, Y, Z directions for 2 hours		
Shock		500m/s²(50G) in each of X, Y, Z directions for 3 times		
Protection		IP40(IEC standard)		
Material		Case: PC/ABS, Sensing part: PMMA		
Cable		Ø4.0mm, 4-wire, Length: 2m(emitter: Ø4.0mm, 3-wire, length: 2m) (AWG22, core diameter: 0.08mm, number of cores: 60, insulator diameter: Ø1.25mm)		
Approval		C€		
Weight <sup>**1</sup>		Approx. 220g (approx. 180g)		





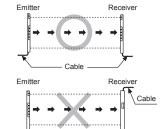


# Input/Output Circuit and Connection Diagram



#### Installations

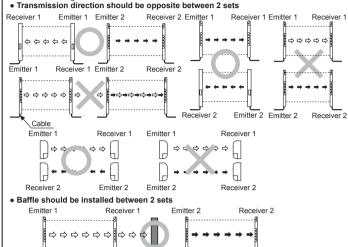
○ For direction of installation O For reflection from the surface of wall and flat Emitter and receiver should be installed in When installing as below, the light reflected from the same up/down direction. surface of wall and flat is not shaded. Please check whether it operates normally or not



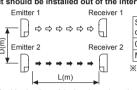
(interval distance: min. 0.3m) Emitter → → → → → Sensing target ⇒light Sensing target Rece Reflecting light

For prevention of interference It may cause interference when installing more than 2 sets of the sensor. In order to avoid the interference of the sensor, please install as following figures and use the interference prevention

function not to let light of the other emitter in a recei-



It should be installed out of the interference distance



Allowable installation distance(L) of distance(D) 0.1 to 1m Min. 0.1m Min. 1m Min. 0.2m XIt may be a little different based on installation environment

Operation mode Rated sensing

switch(Emitter) distance

\*Avoid using the unit in the place where the sensor is exposed directly to the fluorescent light with high speed start or high frequency.

#### Function

Interference protection

 Switching of Long/Short mode (selectable sensing distance) The rated sensing distance is 3m for Long mode, 1m for short mode.

It minimizes interference setting as sh mode when using more than 3 sets closely together.

In case of using 2 pcs of sensor in ser or parallel in order to extend sensing width, it may cause sensing error because of light interference. This function is operating a sensor in transmission frequency A and another sensor in transmission frequency B to avoid these sensing errors by the ligh interference.

O Light ON/Dark ON mode The control output is ON when it is light ON in Light ON and the control output is ON when it is light OFF in Do ON. It is available to select with user's

 Switching of Lighting/Flashing of Picking indicator
 Picking indicator is lighting or flashing make out work sensing operation mo

Sensor (a)  Sensor (b)  Sensor (c)  Sensor			Switch(Emitter)	distance
Operation mode switch (Emitter+Receiver) indicator (Emitter)  Sensor (Sont Transmission frequency A)  Ont Sensor (Sont Transmission frequency A)  Operation mode switch (Receiver)	hort	Long mode	- 3 2 1	3m
Sensor (a)  Transmission frequency A)  Sensor (b)  Transmission frequency A)  Sensor (c)  Transmission frequency A)  Operation mode switch(Receiver)  Dark ON  Dark O		Short mode	2 -	1m
Sensor (2) (Transmission frequency A) (Transmission frequency B) (Transmission frequency A(green) (Transmission frequency B) (Transmission frequency B	erial		switch	indicator(Émitter)
Sensor ③ (Transmission frequency B)  Operation mode switch(Receiver)  Dark ON  Dark		(Transmission	- (3) (2) (2) (1) FREQ.A	Frequency A(green)
Switch(Receiver) operation  Light ON  Dark ON  D		(Transmission	- 3 2 FREQ.B ①	
Dark ON  Dar				
Operation mode switch (Emitter+Receiver) Lighting Lighting Lighting Lighting indicator		Light ON	- 3 2 0	
g to ree  Lighting Lighting Lighting Lighting indicator		Dark ON	Dark ON 3	
Lighting Lighting Lighting indicator			switch	
Flashing Flashing Flashing indicator	ire	Lighting	- 3 2 1	Lighting indicator
<u> </u>		Flashing	Flashing ②	Flashing indicator

## Troubleshooting

Malfunction	Cause	Troubleshooting
	Power	Supply rated power.
Non-operation	Cable incorrect connection or disconnection	Check the wiring.
	Rated connection failure	Use it within rated sensing distance.
Non-operation	Pollution by dirt of sensor cover	Remove dirt by soft brush or cloth.
in sometimes	Cable connection failure	Check the assembled part of the cable.
Control output	Out of rated sensing distance	Use it within rated sensing distance.
Control output is OFF even though there	There is an obstacle to cut off the light emitted between emitter and receiver	Remove the obstacle.
is not a target object.	There is a strong electric wave or noise generator such as motor, electric generator, high voltage line etc.	Put away the strong electric wave or noise generator.
LED displays	Control output line is shorten	Check the wiring.
for over current	Over load	Check the rated load capacity.

# Cautions during Use

- 1. Follow instructions in 'Cautions during Use'. Otherwise, It may cause unexpected accidents. 2. 12-24VDC power supply should be insulated and limited voltage/current or Class 2, SELV power
- supply device.
- 3. Use the product, 1 sec after supplying power.
- When using separate power supply for the sensor and load, supply power to sensor first. When using supering mode power supply to supply the power, ground F.G. terminal and connect a condenser between 0V and F.G. terminal to remove noise.
- 5. When connecting a DC relay or other inductive load, remove surge by using diodes or varistors.
- 6. Wire as short as possible and keep away from high voltage lines or power lines, to prevent surge and inductive noise 7. This unit may be used in the following environments.
- ⊕Indoors (in the environment condition rated in 'Specifications') ②Altitude max. 2.000m (4) Installation category II

# Major Products

- Photoelectric Sensors Temperature Controllers
  Fiber Optic Sensors SR/Power Controllers
  Door Side Sensors SR/Power Controllers
  Oconilers Counters
  Proximity Sensors Timers
  Pressure Sensors Trans Heters
  Pressure Sensors Tachometer/Pulse (Rate) Meters
  Proximity Sensors Tachometer/Pulse (Rate) Meters
  Pressure Sensors Tachometer/Pulse (Rate) Meters
  Potential Sensor Sensors Sensor Sensor
- Switching Mode Power Suppines
  Control Switches/Lamps/Buzzers
  I/O Terminal Blocks & Cables
  Stepper Motors/Drivers/Motion Controllers
  Graphio/Logic Panels
  Field Network Devices
  Laser Marking System (Fiber, Co., Nd: YAG)
  Laser Welding/Cutting System

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