# **Autonics**

Weekly/Yearly Timer

# LE7M-2

# INSTRUCTION MANUAL





Thank you very much for selecting Autonics products. For your safety, please read the following before using.

# Safety Considerations

XPlease keep these instructions and review them before using this unit.

XPlease observe the cautions that follow;

▲ Warning Serious injury may result if instructions are not followed.

▲ Caution Product may be damaged, or injury may result if instructions are not followed.

XThe following is an explanation of the symbols used in the operation manual. ▲Caution:Injury or danger may occur under special conditions.

# **∧** Warning

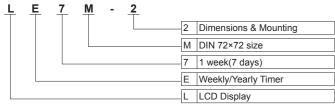
- 1. Fail-safe device must be installed when using the unit with machinery that may cause serious injury or substantial economic loss. (e.g. nuclear power control, medical equipment, ships, vehicles, railways, aircraft, combustion apparatus, safety equipment, crime/disaster prevention devices, etc.)
- Failure to follow this instruction may result in fire, personal injury, or economic loss.
- 2. Install on a device panel to use.
- Failure to follow this instruction may result in electric shock or fire
- 3. Do not connect, repair, or inspect the unit while connected to a power source. Failure to follow this instruction may result in electric shock or fire.
- 4. Check 'Connections' before wiring.
- Failure to follow this instruction may result in fire.
- 5. Do not disassemble or modify the unit.
- Failure to follow this instruction may result in electric shock or fire
- 6. Since Lithium battery is embedded in the product, do not disassemble or burn the unit. Failure to follow this instruction may result in fire.

  7. Please contact to us for battery replacement.

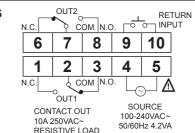
# **∧** Caution

- 1. When connecting the power/sensor input and relay output, use AWG 20(0.50mm²) cable or over and tighten the terminal screw with a tightening torque of 0.74 to 0.90N·m Failure to follow this instruction may result in fire or malfunction due to contact failure.
- 2. Use the unit within the rated specifications.
- Failure to follow this instruction may result in fire or product damage. 3. Use dry cloth to clean the unit, and do not use water or organic solvent.
- Failure to follow this instruction may result in electric shock or fire. 4. Do not use the unit in the place where flammable/explosive/corrosive gas, humidity, direct sunlight, radiant heat, vibration, impact, or salinity may be present Failure to follow this instruction may result in fire or explosion
- 5. Keep metal chip, dust, and wire residue from flowing into the unit. Failure to follow this instruction may result in fire or product damage.

# Ordering Information

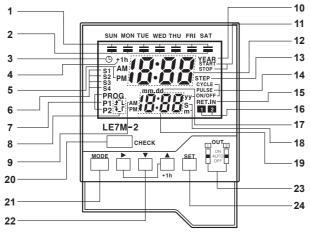


# Connections



- \*The above specifications are subject to change and some models may be discontinued
- XBe sure to follow cautions written in the instruction manual and the technical descriptions (catalog, homepage).

# ■ Front Panel Identification



- 1 Day cursor
- 2 Day display
- Light : Day is selected
- Light-out : Day is not selected yet.
- 3 Current time setting display
- 4 DST display(Daylight Saving Time)
- 5 AM/PM display
- 6 Season display
- 7 Program display
- 8 Display ON time/day, OFF time/day, ON time width, OFF time

# 9 AM/PM display

- 10 YEAR display: It is lighted when set, check, modify, delete yearly program, set yearly holidays and operate yearly program.
- 11 Yearly START/STOP day display
- 12 Main display
- 13 Remaining step display
- 14 Operation mode display
- 15 Power failure return input display
- 16 Output mode display
- 17 Year, month, date display
- 18 Unit of pulse duration display
- 19 Sub-display
- 20 CHECK Key
- 21 MODE Key
- 22 Operation key
- 23 Output selection switch
- AUTO : Control output depending on the set program.
- ON : Output is ON.(Operation)
- OFF : Output is OFF
- XOutput 1(OUT1) and Output 2(OUT2) are selected independently. 24 SET Kev

1)Front panel mounting

# Specifications

Model		LE7M-2
Power supply		100-240VAC∼ 50/60Hz
Allowable voltage range		90 to 110% of rated voltage
Power consumption		4.2VA
Control Output	Contact type	SPDT(Single Pole Double Contact)
	Contact capacity	250VAC ~ 10A resistive load
Output	Number of circuits	Independent 2 circuits(1c × 2)
Number of steps		48 steps for weekly, 24 steps for yearly
Operation mode		ON/OFF mode, Cycle mode, Pulse mode
Mounting		Front panel mounting, Surface mounting, DIN rail mounting
Time deviation		±15sec/month(Ta:25°C) (±4sec/week)
Temperature error		0.01% ±0.05sec
Memory retention		Over 5 years(at 25°C)
Insulation resistance		Min. 100MΩ(at 500VDC)
Dielectric strength		2000VAC 50/60Hz for 1minute
Noise strength		±2kV the square wave noise(pulse width:1µs) by the noise simulator
Relay life cycle	Mechanical	Min. 5,000,000 operations(Switching capacity 30 times/1 minute)
	Electrical	50,000 operations <switching 1="" 20="" capacity="" minute,<="" td="" times=""></switching>
		at 250VAC 10A(resistive load)>
Environ -ment	Ambient temperature	-10 to 55°C, Storage: -25 to 65°C (at non-freezing status)
	Ambient humidity	35 ~ 85%RH
Unit weight		Approx. 272g
Approval		. <b>%</b> .

# ■ Functions

## Program setting and output operation

OUT1 and OUT2 are operated depending on P1 and P2 setting.

- ) Terms
- Record : The standard unit to control output.
- Step: The unit constructing Record.

# Operation mode

In case of program operation for Program 1 is Pulse, the operation mode of Program 1 is

fixed as Pulse when add program on Program 1.(or Program 2)
In case of program operation for Program 1 is ON/OFF or Cycle, Pulse mode is not available when add program on Program 1.(or Program 2)

## Weekly ON/OFF mode

- OUT1 or OUT2 are ON at set ON time and OFF at set OFF time.
- Min.set time unit : 1 min.
- It is able to set ON/OFF day separately • 2 steps(ON day/ON time, OFF day/OFF time) construct
- one Record
- Weekly Cycle mode Output(OUT1 or OUT2) is ON from ON Cycle operation
- time to OFF Cycle operation time repeatedly
   Set range of ON/OFF time: 1 min.~12:59
- 3 steps(ON day/ON time, OFF day/OFF time, ON width/OFF width) construct one Record.
- Weekly Pulse mode Output (OUT1 or OUT2) is ON from set ON time for specified time.

(Pulse width: 1~59sec, 1~60min)
• 2 steps(ON day/ON time, Pulse width) construct one Record. Yearly ON/OFF mode Output is ON at ON time set from START day to STOP day and OFF

# 3 steps(START/STOP date, ON/OFF time) construct one Record.

# Yearly Pulse mode

Output is ON at ON time set from START date to STOP date for

specified time repeatedly(Pulse width:1~59sec, 1~60min).

• 3 steps(START/STOP date, ON time, Pulse width) construct one Record.

3)Mounting ON DIN Rail

# Pulse width ON Time

# (1~59sec, 1~60min)

OFF Time

ON Time

OFF width

ON Time ON width OFF Time

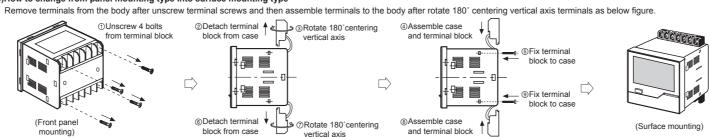
Panel holder

# Dimensions & Mounting

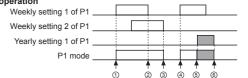
# 13.5 60 福昌 ·멸 를 雪昌 喧冒 64 Panel cut-out Panel hole cut-out Min. 91 Base plate A \*Fix the Weekly/Yearly اومماماها timer on the panel with

# 4)How to change from panel mounting type into surface mounting type

2)Surface mounting



# O Program operation



- ① ~ ② : Operated by weekly setting 1 of P1. ② ~ ③ : Operated by weekly setting 2 of P1.
- 4 ~ (§): Operated by weekly setting 1 of P1.
  (§) ~ (§): Operated by yearly setting 1 of P1.

(When it is changed as yearly program "START day AM 12:00(⑤)" during weekly program operation, weekly program is stopped and yearly program mode will be available.

When it is changed as yearly program "Next day of STOP AM 12:00(⑤)", yearly program will

## Display and change of next mode

- The next mode day of program1(P1) or program2(P2) is lighted on day display position and next mode time is displayed on second display part. Press SET + CHECK in RUN mode it is changed from program1 to program2 or from program2 to program1.
- It operated as ON/OFF or Cycle, mode start(ON) time and mode end(OFF) time is displayed as next mode and Pulse mode start(ON) time as next mode, in case of Pulse mode.

### Power failure return mode

After select Auto(" RE ") or Normal(" nor ") by ▲ or ▼ keys in power failure return selection LEVEL2 of setting group 2(" rEE " is lighted, " RE " or " nor " are flashed.), press SET key to select power failure selection.

Output(OUT1, OUT2) is operated depending on set program when power is ON after power failure. In case of select Normal("nor")
 Output(OUT1, OUT2) is OFF and "RET.IN" is flashed in front panel when power is ON after

power failure. When power failure return is ON, "RET.IN" is lighted off and output(OUT1, OUT2) is operated depending on set program.

Input contact signal at external "Return Input terminal(@-@)" by switch or relay or press SET key over 3sec in RUN mode. Use reliable contacts enough to flow 0.1mA of current at 5VDC when using switch or relay.

## Season switching mode

After select ON(" on ") by ▲ or ▼ keys in season switching selection LEVEL2 of setting group 2(" 5En " is lighted, " oFF " are flashed.), press SET key to select season switching selection. The previous program 1(P1) and program 2(P2) can be deleted when season switching mode is "

- In case of select as ON(" on ")

  Weekly program is switched automatically by season switching.
- Period setting per season ①Press SET key in period setting per season mode of setting group 2. ("5En" is flashed,
- season with preset period is lighted and "START" and "STOP" are lighted.)

  ②Advance to the flashing position of season selection among S1, S2, S3, S4 by ▲or ▼ keys
- and press SET key.

  ③After set START month, date per season and press SET key.
- (SET) key is pressed after set STOP month, date per season, it is advanced to LEVEL1 of period setting per season. Add or adjust the period setting by SET key.

   Season switching selection is not available when it is set as OFF(" pff ").

# Daylight Saving Time

After select Auto(" RE ") or Normal(" nor ") by ▲ or ▼ keys in power failure return selection LEVEL2 of setting group 2(" d5E " is lighted," RE " or " nor " are flashed.), press SET key to select Daylight Saving Time.

• In case of select as Auto(" RE ")

Current time will be faster as an hour when it is started and will be slower as an hour when Auto

mode is finished. Automatic Daylight Saving Time period setting
 OAutomatic Daylight Saving Time period setting LEVEL 1 of setting group 2.

(" d5t " is flashed and "START" and "STOP" are lighted.)

 $@ Set \ START \ date (Month, \ date) \ of \ automatic \ Daylight \ Saving \ Time \ mode \ and \ press \ \boxed{\textbf{SET}} \ key.$ ③Set START time(AM/PM, Hour) of automatic Daylight Saving Time mode and press SET key. But, the minute will be fixed as 00.

④Set STOP date(Month, date) of automatic Daylight Saving Time mode and press SET key. (Set STOP time(AM/PM, Hour) of automatic Daylight Saving Time mode and press SET key. But, the minute will be fixed as 00.

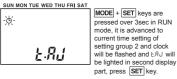
Press +1h key over 3sec in RUN mode, "+1h" is lighted and current time is faster as an hour and

"+1h" is lighted out, current time will be slower as an hour when press +1hkey over 3sec again.

### Current time setting (Ex)Set the current time as 10, Mar, 2008, 5:10 PM.

Advance to the current time setting mode

• In case of select as Normal(" nor ")



②Set Year, Month, Date SUN MON TUE WED THU FRI SAT



to set 08(year 2008) and move the flashing digit to position month by key. Press SET key after press ▲ or ▼ keys to set date

Press ▲ or ▼ keys to set

5 PM and move the flashing digit to position min. by

Press ▲ or ▼ keys

Set current time(AM, PM) SUN MON TUE WED THU FRI SAT

PM I L · L I L I

ess or wkeys to select PM and move the flashing digit to position hour by key.

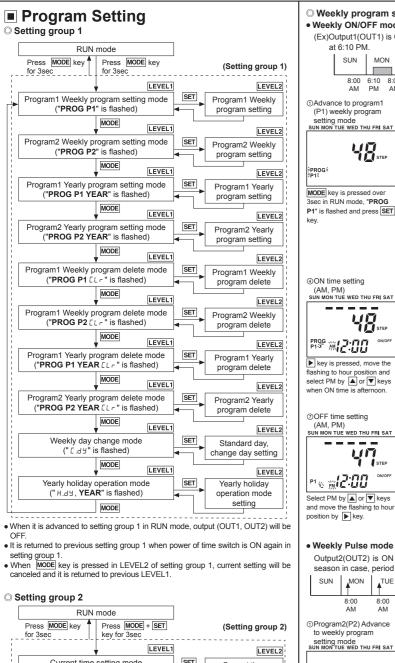
SUN MON TUE WED THU FRI SAT PM 3. 111

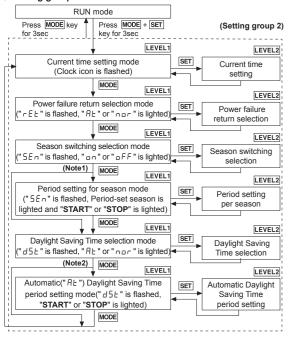
4) Set current time(Hour, Min.)

key. Press ▲ or ▼ key to set 10min and press SET key and it is returned JN mode when press MODE key over 3sec

- When power is ON, it is advanced to "①Current time setting mode" and set current time as the above
- ②~④ by SET key.Current time is set up to 31, Dec, 2099.
- Check current year/month/date in RUN mode

When key is pressed over 3sec in RUN mode, it is advanced to current year/month/date display. After display current year/month/date for 3sec. it is returned to RUN mode displaying current display.





• (Note1) Season switching selection is " a F F ".

(Note2) Automatic switching selection of Daylight Saving Time is Normal ("nor").

- If it is advanced to setting group 2 in RUN mode, output(OUT1, OUT2) will be OFF. When power of time switch is ON again in setting group 2, it is returned to previous
- Front MODE key is pressed in LEVEL2 of setting group 2, it is returned to previous
- When season switching selection is changed from "  $\alpha F F$  " to "  $\alpha \alpha$  " or "  $\alpha \alpha$  " to " □ F F ". previous set weekly program will be deleted.

# Weekly program setting

• Weekly ON/OFF mode

(Ex)Output1(OUT1) is ON from Monday to Friday at 8:00 AM and OFF at 6:10 PM.

SUN TUE WED THU 8:00 6:10 8:00 6:10 8:00 6:10 8:00 6:10 8:00 6:10 AM PM AM PM AM PM AM PM ②Mode type setting

①Advance to program1 (P1) weekly program

Setting mode

Press SET key in ON/OFF

STE PRQG P1:

③ON day setting

Press key to move lighted when or keys are pressed and move it to Tuesday by key. Press SET key after Tuesday

@ON time setting (AM, PM) SUN MON TUE WED THU FRI SAT

(Hour, Minute) SUN MON TUE WED THU FRI SAT STEP PROG MIZIO

PROG AM BOOD Set 8:00 by key and press SET key.

®OFF time setting

⑤ON time setting

@OFF day setting SUN MON TUE WED THU FRI SAT

STEP

Press SET key to check ON/ OFF day.

OFF time setting (AM, PM)

(Hour, Minute) SUN MON TUE WED THU FRI SAT SUN MON TUE WED THU FRI SAT STEP 

STEP PROG E: Move the flashing to minute position after set 6:00 by key and set the minute as 10 and press SET key.

SUN MON TUE WED THU FRI SAT

STEP

additional program

③Season selection

@ON time setting

(Hour, Minute)

PROG AM DOOD

Set 8:00 by ▼ key and

press SET key.

SUN MON TUE WED THU FRI SAT

SUN MON TUE WED THU FRI SAT

# Weekly Pulse mode

Output2(OUT2) is ON for 10sec at 8:00AM from Monday to Friday during S2 season in case, period of S1, S2, S3, S4 is set.

8:00 AM 8:00 AM 8:00 AM 8:00 AM 8:00 AM 8:00 AM 8:00 AM

@Mode type setting

①Program2(P2) Advance to weekly progran Setting mode

ind press SET key.

pressed and move it Tuesday by key.

MODE key is pressed for 3sec Press ▲ key when ON/OFF n RUN mode, "PROG P1" is lashed and press MODE key again. "PROG P2" is flashe

SUN MON TUE WED THU FRI SAT

is flashed, PULSE is flashed

and press SET key.

Press ▼ key to select season S2 and press SET

@ON day setting ⑤ON time setting (AM, PM) SUN MON TUE WED THU FRI SAT

SUN MON TUE WED THU FRI SAT

Press key to move curso to Monday, it will be lighted when ▲ or ▼ kevs are Press SET key after

PROG AMIZ:00 Press key move the flashing to hour position and select PM by ▲ or ▼ keys

®Complete to set SUN MON TUE WED THU FRI SAT

SUN MON TUE WED THU FRI SAT STEP )jjs Press kev to select pulse

duration as 10s and press

SET kev.

additional program

Weekly Cycle mode

(Ex)Output1(OUT1) is ON for 10min and OFF for 5min from Monday

6:00AM to Saturday 5:30PM. ON for 10min 5:30 PM ON for 5min Start Cycle mode

Press key when ON/OFF

SUN MON TUE WED THU FRI SAT

STEP

n Program1(P1) Advance to weekly program SETTING MODE
SUN MON TUE WED THU FRI SAT SUN MON TUE WED THU FRI SAT

ress MODE key for 3sec in RUN mode, "PROG P1" is is flashed, CYCLE is flashed flashed and press SET key @ON time duration setting @OFF time duration setting @Complete to set

SUN MON TUE WED THU FRI SAT

PROG DIGS PROG D: III Press key to move curso Saturday and press SET

Press key to move the flashing to minute position and set as 5min by key standard day(SAT is flashed). and press SET key.

Press SET key to set

Refer to @~@ of

"• Weekly ON/OFF mode

to set ON day. ON time. OFF day and OFF time

SUN MON TUE WED THU FRI SAT

# Weekly day change

key after select Saturday as

When the specified day mode is required to install in other day, it is started from the set day and returned to previous program setting automatically when

It is applied to program1(P1) and program2(P2).

# • Weekly day change cancellation

⊕Change current year, month, date in current time setting mode

③Delete all program in program1(P1) and program2(P2) Season switching

# Setting

Output1(OUT1) is ON in Saturday at 9:00AM and OFF at 12:00PM and it is ON 8:30AM and OFF at 6:00PM from Monday to Friday and the mode of Monday and Tuesday is operated temporarily as Saturday(standard) program.

②Standard day selection ③Change day selection

nAdvance to weekly day change mode SUN MON TUE WED THU FRI SAT SUN MON TUE WED THU FRI SAT

Stn 483

Press key to move curso to move to the setting group1 to Saturday and press SET key. after select Saturday as standard day(Sat is lighted) by ▲ or ▼ keys.

484 Press key to move curso to Monday and select Monday (Mon is lighted) by ▲ or ▼ keys and repeat the edure to select Tuesday to change (Tue is lighted) and press SET to complete

weekly day change setting

SUN MON TUE WED THU FRI SAT

[ Kn

# O Yearly holiday mode

1.63

ress MODE key over 3sec

n RLIN mode and press it

and press SET kev.

It is used to off the output without program adjustment during previously set yearly holiday period available from present year to 31, Dec of the next year.

Designate the start date of yearly holiday and year of end date as every year("--' to repeat the holiday mode for specified in every year

# Setting

Set every year 5, May to off the output(OUT1, OUT2).

②Yearly holiday No.

flashed in second dis and press SET key.

:X.63: Press MODE key over 3sec Press SET key after check to move to the setting group1 vearly holiday No. n RUN mode and press i

Press key until month

position is flashed and set May by key and press kev until date position is flashed. Press SET key after set 5th by A key

③Start date of yearly

**S** XFAR

④End date of yearly ⑤Complete to set yearly holiday setting SUN MON TUE WED THU FRI SAT SUN MON TUE WED THU FRI SAT



The flashing is moved to ion directly and and press key until date Press SET key after set 5th



ess MODE key to finish the additional yearly holiday setting and press SET key to It is able to set yearly holiday up to 12 times

# O Yearly program setting

Yearly ON/OFF mode

(Ex)Output1(OUT1) is ON from every 5, Apr to 7, Apr at 9:00AM and OFF 5:10PM.

SUN MON TUE WED THU FRI SAT

Press SET key when ON/

(SON time setting (AM, PM)

PROG MICHAEL

when ON time is after

®OFF time setting

key is pressed, move the

select PM by ▲ or ▼ keys

ing to hour position and

SUN MON TUE WED THU FRI SAT

nProgram1(P1) Advance to yearly program setting SUN MON TUE WED THU FRI SAT

Press MODE key for 3sec flashed and press MODE ke 3 times more until "PROG P2
YEAR" is flashed and press

④End date setting

SUN MON TUE WED THU FRI SAT YEAR PROG

The flashing is moved to month position directly and press key to set Apr and press key until date Press SET key after set 7th

②OFF time setting

PROG P1 多 MIC · DID

Select PM by ▲ or ▼ keys and move the flashing to hour osition by 🕟 key.

position after set 5 by 🛕 key and set the minute as 10 and press SET key.

ב

Start date setting

SUN MON TUE WED THU FRI SA

1171.

iii.

Press key twice to set 08 (year 2008) and move to

month position by key

Set Oct by vey and mov

and press SET key after set

(Hour, Minute)
SUN MON TUE WED THU FRI SA

STEP

to date position by key

2nd by key.

@ON time setting

PROG AM DETERMINE

Press 🔻 key twice to set

10 and press SET key afte

PROG

STEP

SUN MON TUE WED THU FRI SAT

Press key until month

position is flashed and set Ap

by key and press key

Press SET key after set 5th

SUN MON TUE WED THU FRI SA

@ON time setting

PROG AM SING

Press ▼ key to set 9 and

press SET key after check

(Hour, min)

PROG 5: ∭ Move the flashing to minute

additional progra

Yearly Pulse mode (Ex)Output2(OUT2) is ON from 2. Oct. 2008 to 4. Oct. 2008 at 10:00AM and OFF after 5sec. (Present is 2007.)



SUN MON TUE WED THU FRI SAT

STEP Ľ

n Program2(P2) Advance @Mode type setting to yearly program

setting mode

SUN MON TUE WED THU FRI SAT

MODE key is pressed for 3sec in RUN mode, "PROG P1" is flashed

A key is pressed when ON/
OFF is flashed to set PULSE and press MODE key again. "PROG P2 YEAR" is flashed and press SET key.

mode and press SET key.

©ON time setting

PROG AM Z:

SUN MON TUE WED THU FRI SAT

I\_ I\_I STE

(AM PM)

(4) End date setting

SUN MON TUE WED THU FRI SAT



month position directly by key and set 4th by 🛕 key after move it to date position by key, then press SET

> Pulse duration setting sun mon tue wed thu FRI SAT PROG

Press key 4 times to and press SET key.

select PM by ▲ or ▼ keys

®Complete to set SUN MON TUE WED THU FRI SAT

key is pressed, move the

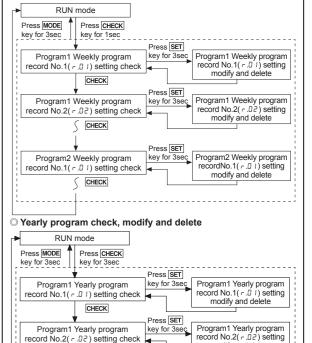
flashing to hour position and

Press SET key to set

XIt is able to set year of start date and end date in yearly program setting up to 2

# Program Check. Modify and Delete

O Weekly program check, modify and delete



program If any key is untouched for 60sec, it is returned to RUN mode in weekly or yearly program check.

\*\*"YEAR" is lighted when check, modify or delete yearly

modify and delete

recordNo.1( r.0 i) setting

modify and delete

key for 3sec Program2 Yearly program

In weekly or yearly program check, it controls output depending on program setting and output is OFF in modify or delete mode.

When MMODE key is pressed in weekly or yearly program record modify, delete stand by or delete mode, current work is cancelled and it is returned to check

Weekly or yearly program record modify and delete

CHECK

CHECK

Program2 Yearly program

record No.1( r .0 1) setting check

(1)Program record modify

①When press SET key over 3sec in program check, "Edt" is flashed in

second display part, press [SET] key.

②It is returned to check mode when finish the modify same as the above

(2)Program record delete

(a)When press SET key over 3sec in program check, "EdE" is flashed in second display part, press A or V keys until "CLr" is flashed in second display part and press SET key.

(a) Press SET key over 3sec when "CLr" is lighted in second display part, it is returned to program check.

# ■ Lithium Batterv

Since lithium battery is embedded in the product, follow instructions below for

①Do not charge, short, disassemble, subject it to shock, heat. ②Do not solder on a battery directly.
③Do not store this unit in the place with the direct sunlight, high temperature and

# Cautions during Use

Follow instructions in 'Cautions during Use'.

Otherwise, It may cause unexpected accidents

2. When supplying or turning off the power, use a switch or etc. to avoid

chattering.

Install a power switch or circuit breaker in the easily accessible place for supplying or disconnecting the power.

Keep away from high voltage lines or power lines to prevent inductive noise.

In case installing power line and input signal line closely, use line filter or varistor at power line and shielded wire at input signal line.

Do not use near the equipment which generates strong magnetic force or high

frequency noise. In case of controlling a heater, must use a thermostatic switch at load circuit.

This unit may be used in the following environments.

①Indoors (in the environment condition rated in 'Specifications')

②Altitude max. 2,000m

③Pollution degree 2④Installation category II

tepper Motors/Dr

Major Products

**Autonics** Corporation Switching Mode Pow I/O Terminal Blocks & Cables

HEADQUARTERS:

■ Laser Marking System (Fiber, Co₂, Nd: YAG)
■ Laser Welding/Cutting System

DRW171152AA