Autonics

Refrigeration Temperature Controller TF3 SERIES

INSTRUCTION MAUAL





Thank you for choosing our Autonics product. Please read the following safety considerations before use

Safety Considerations

*Please observe all safety considerations for safe and proper product operation to avoid hazards.

×Safety considerations are categorized as follows

⚠Warning Failure to follow these instructions may result in serious injury or death.
⚠Caution Failure to follow these instructions may result in personal injury or product damage

he symbols used on the product and instruction manual represent the following

▲ symbol represents caution due to special circumstances in which hazards may occu

- Fail-safe device must be installed when using the unit with machinery that may cause serious injury or substantial economic loss. (e.g. nuclear power control, medical equipment, ships, vehicles, railways, aircraft, combustion apparatus, safety equipment, crime/disaster prevention devices, etc.) Failure to follow this instruction may result in fire, personal injury, or economic loss
- Failure to follow this instruction may result in electric shock or fire
- 3. Do not connect, repair, or inspect the unit while connected to a power source. Failure to follow this instruction may result in electric shock or fire.

 4. Check 'Connections' before wiring.

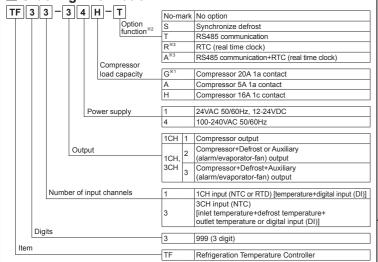
- Failure to follow this instruction may result in fire.
- Do not disassemble or modify the unit.
 Failure to follow this instruction may result in electric shock or fire.

▲ Caution

- When connecting the power, communucation input and relay output, use AWG 28-12 cable and tighten the terminal screw with a tightening torque of 0.4N-m for the power, communucation input. teminal, and use AWG 28~12 cable and tighten the terminal screw with a tightening torque of 0.5N m
- When connecting the sensor input cable without dedicated cable, use AWG 30~14 cable and tighten the terminal screw with a tightening torque of 0.2N·m.
 Failure to follow this instruction may result in fire or malfunction due to contact failure.

 2. Use the unit within the rated specifications.
- Failure to follow this instruction may result in fire or product damage
- 3. Use dry cloth to clean the unit, and do not use water or organic solvent.
- Failure to follow this instruction may result in electric shock or fire. 4. Do not use the unit in the place where flammable/explosive/corrosive gas, humidity, direct sunlight,
- radiant heat, vibration, impact, or salinity may be present. Failure to follow this instruction may result in fire or explosion
- Keep metal chip, dust, and wire residue from flowing into the unit.Failure to follow this instruction may result in fire or product damage.

Ordering Information



 \times 1: Only for 1CH input, compressor output model (TF31-1 \square G).

(2	 Only for 3CH input model (1F33-□□□□□). Option function is varied by compressor load capacity and contact. 					
	Option function Compressor pad capacity & contact	Synchronize	RS485 communication	RTC function	RS485 communi- cation+RTC function	No option
	Compressor 5A 1a contact	● (TF33-□□A-S)	● (TF33-□□A-T)	_	● (TF33-3□A-A)	_
	Compressor 16A 1c	_	_	● (TF33-3□H-R)	_	● (TF33-□□H)

- *3: Except compressor+defrost or auxiliary (alarm/eyaporator-fan) output model (TF33-2
- ** Only for 3CH input, compressor+defrost+auxiliary (alarm/evaporator-fan) output model (TF33-3 - -)
- ${\mathbb X}$ The above specifications are subject to change and some models may be discontinued without notice. ${\mathbb X}$ Be sure to follow cautions written in the instruction manual, user manual and the technical descriptions (catalog, homepage).

Sp Sp		cificatio	ns		
Model			TF31-□□□	TF33-□□-□	
Number	r of cl	hannels	1CH	3CH	
Power		AC power	100-240VAC∼ 50/60Hz		
supply		AC/DC power	24VAC~ 50/60Hz, 12-24VDC		
Allowab	ole vo	ltage range	90 to 110% of rated voltage		
Power	-	AC power	Max. 8VA (100-240VAC		
consump	otion	AC/DC power	Max. 5VA (24VAC~ 50/60Hz), Max. 3W (1	2-24VDC)	
Display	meth	nod	7 Segment LED method (red)		
Charact	ter siz	ze (W×H)	9.4×19.3mm		
Innut tur		NTC	5kΩ/10kΩ		
Input typ	pe [RTD	DPt100Ω	—	
Samplin	ng pe	riod	500ms		
Display	accu	ıracy	•At room temp. (23°C±5°C): ±1°C±1 digit	•Out of room temp. range: ±2°C±1 digit	
Control	Com	pressor (COMP)	250VAC~ 5A 1a, 16A 1c, 20A 1a		
output	Defr	ost (DEF)	250VAC∼ 10A 1a		
Output	Auxi	iliary (AUX)	250VAC∼ 5A 1a		
Communication output		tion output	_	RS485 communication output (Modbus RTU)	
Digital input			Contact input: ON Max. 1kΩ , OFF Min. 100 No contact input: ON residual voltage: Max. outflow current: 4μA		

0.5 to 5.0°C, 2 to 10°F variable | 5A 1a | Mechanical: 5,000,000 operations, Electrical: 50,000 operations (250VAC 5A) | 16A 1c | Mechanical: 20,000,000 operations, Electrical: 30,000 operations (250VAC 16A) | (COMP) 20.00 to Mechanical: 10,000,000 operations, Electrical: 100,000 operations (250VAC 10A)

DEF) Mechanical: 20,000,000 operations, Electrical: 100,000 operations (250VAC 20A)

DEF) Mechanical: 20,000,000 operations, Electrical: 100,000 operations (250VAC 10A) Auxiliary (AUX) Mechanical: 5,000,000 operations, Electrical: 50,000 operations (250VAC 5A) Approx. 10 years (non-volatile memory method)
te Min. 100MΩ (at 500VDC megger) Dielectric AC power 3000VAC 50/60Hz for 1 min (between all terminals and case, power and input circuit) strength AC/DC power 1000VAC 50/60Hz for 1 min (between all terminals and case, power and input circuit)

Square-wave noise by the noise simulator (pulse width: 1µs) ±2kV R-phase and S-phase 1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours Environment Ambient temp. -10 to 50°C, storage: -20 to 60°C 35 to 85%RH, storage: 35 to 85%RH Accessories Protection struct Bracket: 2, NTC sensor (5kΩ): 1

(**(** (**(**)) = 1) 207g (approx. 105g) Remote display unit [TFD, sold separately

Model	TFD-3	TFD-5	Vibratio		1.5mm amplitude at frequency of 10 to 55Hz
Power supply	3.3VDC		VIDIALIOII		(for 1 min) in each X, Y, Z direction for 2 hours
Power consumption	Max. 1W		Enviom-	Ambient temp.	-10 to 50°C, storage: -20 to 60°C
Display method	7 Segment LED method (red)		ment	Ambient humi.	35 to 85%RH, storage: 35 to 85%RH
Comm. method Serial (TTL Level), Half duplex		Protection structure		IP67	
Comm. cycle	le 100ms		Approv	al	CEE
Cable Ø2.5mm, 3m Ø2.5mm, 5m		Weight	K1	Approx. 77g (approx. 48g)	

%1. The weight includes packaging. The weight in parentheses is for unit only. The weight is varied by model opti Environment resistance is rated at no freezing or condensation.

Part Description



- Present value (PV) display component (red):
- seent value (rv) display component (red):
 N mode: Displays present value (PV).
 tting mode: Displays parameter and setting value.
 viation indicator (■: green, ▼/▲: red): Displays deviation of present value (PV) based on

	setting value (5v).			
	PV deviation	Deviation display		
	temperature	Deviation display		
	More than 1.8°C	▲ indicator turns ON		
	Within ±1.8°C	■ indicator turns ON		
	Less than -1.8°C	▼ indicator turns ON		
_				

- 3. Compressor (COMP) output indicator (green): Turns ON for compressor output. In case of compressor protection operation and output does not turn ON, it flashes. When operating compressor continuously, it turns ON for 2 sec, and turns OFF for 1 sec.
- Defrost (DEF) output indicator (green):
 Turns ON for defrost output. Flashes for defrost delay operation.
 Turns ON for 2 sec and OFF for 1 sec for manual defrost or Power ON defrost.
- i. Evaporator-fan (FAN) output indicator (green): Turns ON for evaporator-fan output. Flashes for delay operation of evaporator-fan output.

- Tum's ON for evaporator-fan output. Flashes for delay operation of evaporator-fan output.

 6. Auxiliary (AUX) output indicator (green):

 Turns ON for alarm output. Flashes for delay operation of alarm output.

 7. Unit indicator (red): Displays temperature unit set at temperature unit [Unit] of parameter 1 group.

 8. (MODE) key: Used for entering parameter setting group, returning RUN mode, moving parameter or saving SV.

 9. (AUX) key: Used for entering SV setting group or changing setting value.

 Hold the key over 3 sec to select active/inactive auxiliary output in RUN mode.

 10. (PEF) key: Used for entering SV setting group or changing setting value.

 Hold the key over 3 sec to secute/stop manual defrost in RUN mode.

 11. (COMP) key: Used for entering SV setting group, changing setting value, moving digits.

 Hold the key over 3 sec to active/inactive compressor output in RUN mode.

 When buzzer alarm occurs, press the key once to stop the sound. (Only for 3CH input, compressor+defrost+auxiliary (alarm/evaporator-fan) output model (TF33-3□□+□) supports buzzer.

 Buzzer [b U²] to fparameter 1 group is set as [a n]) Buzzer [bli =] of parameter 1 group is set as [bn])
- Bluzzer [Bluz] of parameter ingroups described.

 12. Data loader port:

 It is for displaying TF3 data at remote display unit (TFD) by connecting phone-jack. In other case, for connecting Autonics SCM-US (USB/Serial converter, sold separately), it is a PC loader port of serial communication for parameter setting or monitoring by PC.

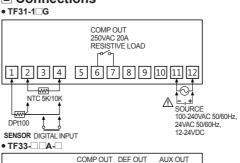
Input Type and Temperature Range

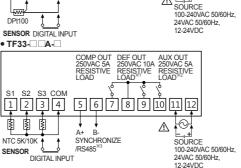
Input type		Decimal point	Display method	Temperature range (°C)	Temperature range (°F)
		1	n 5.H	-40 to 99	-40 to 212
Thermistor	NTC 5kΩ	0.1	n 5.L	-40 to -20 -19.9 to 99.9	-40 to -20 -19.9 to 99.9 100 to 212
(NTC)		1	n LH	-40 to 99	-40 to 212
	NTC 10kΩ		-40 to -20 -19.9 to 99.9	-40 to -20 -19.9 to 99.9 100 to 212	
		1	дР.Н	-99 to 99	-148 to 212
RTD ^{*1}	DPt 100Ω	0.1	dP.L	-99 to -20 -19.9 to 99.9**2	-148 to 212

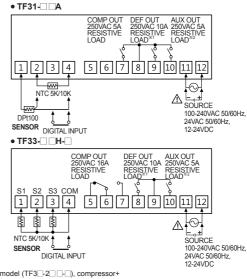
XTF3 Series displays only 3 digits. If PV decimal number of shaded temperature range is out of 3 digit. TF3 does not display the numbers below decimal point. You can check it at the comprehensive de management program (DAQMaster) by communicating via PC.

※1: Only for 1CH input model (TF31-□□□). X2: If PV with "." sign is over 3 digits (e.g.: -99.9), the numbers below decimal point does not display. You can check it at the comprehensive device management program (DAQMaster) by communicating via PC.

Connections

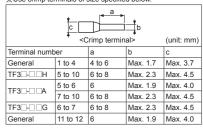






• TF31-□ H NTC 5K/10k ₩OH. A L,± SOURCE 100-240VAC 50/60Hz, 24VAC 50/60Hz, 12-24VDC DPt100 SENSOR DIGITAL INPUT

XUse crimp terminals of size specified below

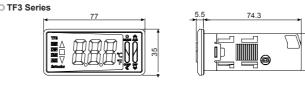


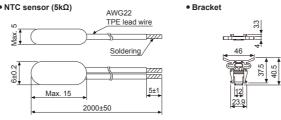
- ※1: Only for compressor+defrost or auxiliary (alarm/evaporator-fan) output model (TF3□-2□□-□), compressor+
- defrost+auxiliary (alarm/evaporator-fan) output model(TF3_3___).

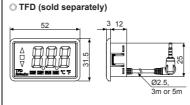
 **2: Only for compressor+defrost+auxiliary (alarm/evaporator-fan) output model (TF3_3__).

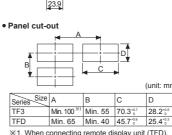
 **3: Only for synchronize defrost function model (TF33-__A-S), or RS485 communication model (TF33-__A-T/A).

Dimensions









TFD Min. 65 Min. 40 45.7^{+0.6} 25.4^{+0.3} ※1. When connecting remote display unit (TFD), or SCM-US, Min. 120

■ Remote Display Unit (TFD) [sold separately]



Remote display unit (TFD) displays current temperature or output status of TF3 at remote place. TFD cable is TFD-3: 3m, TFD-5: 5m. Connect the phone-jack of remote display unit (TFD) to the data loader port of TF3. This unit is dedicated for TF3 Series and it does not directly communicate with upper devices (PC, PLC, etc.)

If TFD communication with TF3 error occurs, TFD flashes display

component for 1 sec. Check the connection with TF3.

When connecting TFD to the data loader port of TF3, you cannot connect Autonics SCM-US (USB to Serial converter, sold separately) for communication. Use SCM-US48I(USB to RS485 converter, sold sep SCM-38I(RS232C to RS485 converter, sold separately).

SV Settings

You can set the temperature to control with . . kevs Set range is within SV low-limit value [[.5u_] to SV high-limit value [H5u_] E.g.) In case of changing SV from 19°C to 10°C



mode to enter into SV set Last digit (10° digit) on SV display part flashes



Press ⊌, key to raise





Press @ (MODE) key to save the set value the changed SV is automatically saved.

Comprehensive Device Management Program [DAQMaster]

DAQMaster is comprehensive device management program. It is available for parameter setting, monitoring, and user parameter group setting, parameter mask setting for only TF3 Series. DAQMaster can be downloaded

Item	Minimum specifications
System	IBM PC compatible computer with Pentium III or above
Operations	Windows 98/NT/XP/Vista/7/8/10
Memory	256MB+
Hard disk	1GB+ of available hard disk space
VGA	Resolution: 1024×768 or higher
Others	RS232C serial port (9-pin), USB port

Parameter Mask

This function is able to hide unnecessary parameters to user environment or less frequently used parameters in parameter group. You can set this in the comprehensive device management program (DAQmaster) Masked parameters are only not displayed. The setting value of masked parameters are applied. For more information, refer to DAQMaster user manual.

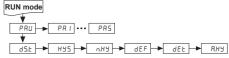
Visit our web site (www.autonics.com) to download DAQmaster program and the user manual. Before applying mask PRI → Int → 52 → 53 → utr → Unt ··· After applying mask PR ! → ! nE → 52 → uE.r ···

The above is masking input sensor 3 selection [53], temperature unit [Unb] of parameter 1 group for 3CH input

■ Parameter User Group [PRU]

This function is able to set the frequently used parameters to the user parameter group. You can quickly and easily set parameter settings. User parameter group can have up to 30 parameters in the comprehensive device management program (DAQMaster). management program (DAQMaster). For more information, refer to the DAQMaster user manual.

Visit our web site (www.autonics.com) to download the DAQMaster program and the user manual



The above is setting user parameter group in the DAQMaster with delay display period [d5E] of parameter 1 group, hysteresis [H35], night mode hysteresis [AH3] of parameter 2 group, defrost method [dEF], defrost time [dEE] of parameter 3 group, alarm output hysteresis [RH3] of parameter 4 group.

■ Virtual Temperature Rate [¬Ł.¬]

n case of 3CH input model (TF33-__\, input sensor 3 selection [53] of parameter 1 group is set as outlet temperature It 51. You can set virtual temperature rate.

ure of inlet and outlet is significantly different at freezer, virtual temperature helps to control temperature efficiently.

Virtual temperature is designated by the rate of input sensor 1 (inlet temperature) and input sensor 3 (outlet temperature). There is virtual temperature calculation formula.

[{100-virtual temperature rate} × input sensor 1 temperature] Virtual temperature (PV)= + [virtual temperature rate × input sensor 2 temperature]

If virtual temperature rate [u.t.r.] is set as [0], virtual temperature (PV)= input sensor 1. If virtual temperature rate [LE] is set as [100], virtual temperature (PV)= input sensor 3

E.g.) If inlet temperature of input sensor 1 is 0°C, and outlet temperature of input sensor 3 is 10°C, set virtual temperature rate [u.t.r.] as [50] and virtual temperature is 5°C to control temperature. 5= [{100-50}×0]+ [50×10]

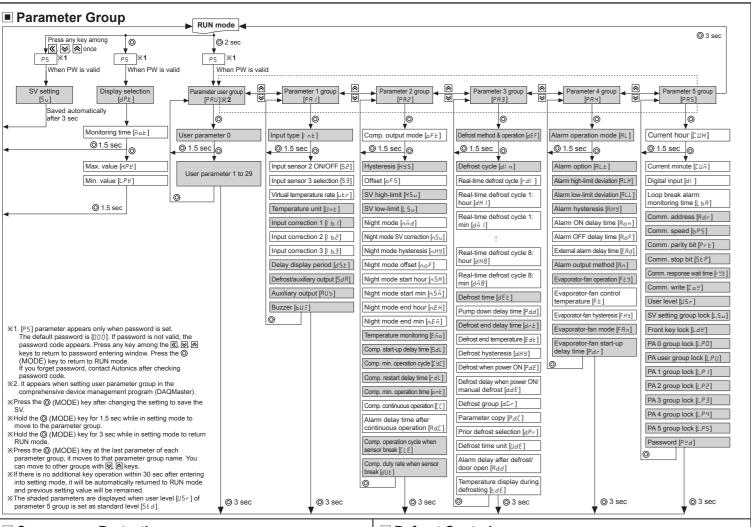
Setting range of virtual temperature rate: 0 to 100 (%)

■ Display Selection [dP.b]

(only for 3CH input model: TF33-

ou can select input sensor to display at present value (PV) display component in RUN mode

Parameter	Description
5 1	Displays PV of input sensor 1 (inlet temperature).
52	Displays PV of input sensor 2 (defrost temperature).
53	Displays PV of input sensor 3 (outlet temperature).
5 ں	Displays virtual temperature.



■ Compressor Protection

This function is for preventing compressor from life cycle shortening or malfunction by overload and frequent ON/OFF of compressor. As compressor protection settings, when compressor output does not ON, the front compressor (COMP) output indicator (green) is flashing.

Compressor start-up delay time [5 dt]

If power turns ON instantly from break-down or power OFF, it delays start-up during the set time of compressor. Setting range: 0 to 60 (min)

• Compressor restart delay time [rdL]

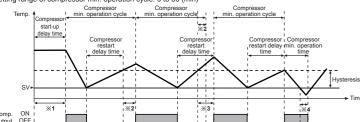
To prevent frequent compressor ON/OFF, set compressor ON time after compressor turns OFF. Setting range: 0 to 60 (min)

• Compressor min. operation time [ant], Compressor min. operation cycle [[46]

To prevent frequent compressor ON/OFF, set min. operation time and min. operation cycle

Setting range of compressor min. operation time: 0 to 60 (min),

Setting range of compressor min. operation cycle: 0 to 60 (min)



- X1. When starting compressor, if present value (PV) is out of hysteresis range, compressor output does not turn ON and the compressor (COMP) output indicator is flashing during compressor start-up delay time
- *22. When compressor delay is completed and it is within compressor min. operation cycle, compressor output does not turn ON and the compressor (COMP) output indicator is flashing. (The latest one has priority between compressor restart delay time and compressor min. operation cycle.)
- *3. When present value (PV) is out of hysteresis, compressor output does not turn ON and the
- compressor (COMP) output indicator is flashing during compressor restart delay time.

 **44. If present value (PV) is below the SV, compressor output maintains ON status during compressor
- min. operation time. After compressor min. operation time, it turns OFF.

 XIf compressor output does not turn ON due to compressor output condition or parameter settings for compressor protection, the compressor (COMP) output indicator is flashing.

★For more information about parameters for compressor prevention, refer to user manu

■ Compressor Control When Sensor Break

If normal temperature control is impossible due to sensor break, it controls compressor output by the set operatio cycle and duty ratio to protect control object. Until error is cleared, operation cycle and duty ratio are applied repeatedly. When error is cleared, the compressor operates after completing the currently applied operation cycle and compressor restart delay time.

• Compressor operation cycle when sensor break [ELE]

Set compressor operation cycle when sensor break. Set as [0] and compressor output turns OFF when sensor break

Compressor duty ratio when sensor break [dU₺]

Set compressor ON duty ratio when sensor break Setting range: 0 to 100 (%)

E.g.) When compressor operation cycle when sensor break [ELE] is set as 60 min and compressor duty ratio when sensor break [dut] is set as 50%, compressor output has 60 min cycle and C turns ON for 30 min and turns OFF for 30 min.



■ **Defrost Control** (except 1CH, compressor output model: TF31-1□□)

When operating a compressor for a long time, an evaporator and a freezer are freezing and thermal efficiency of compressor is decreased. For increasing thermal efficiency, defrost operation helps to remove frost or ice around of evaporator

Set defrost cycle, time, and end temperature, etc to operate defrost (heater/hot-gas defrost).

The front defrost (DEF) output indicator (green) turns ON during defrost output and it flashes during defrost

In case of compressor+defrost or auxiliary (alarm/evaporator-fan) output model (TF3\(\subseteq 2 \subseteq \subseteq \subsete), defrost operation is available when defrost/auxiliary output [5,4A] of parameter 1 group is set as defrost [4EF].

Defrost method and operation [dEF]

Parameter		Defrost method	Defrost operation		
	HĿñ	Heater defrost	perates during the set defrost cycle/time		
	ជ.t ក Hot-gas defrost		Operates during the set deliost cycle/time		
		heater defrost	Operates when PV is lower than defrost end temperature during the set		
		Hot-gas defrost	efrost cycle/time (only for 3CH input model (TF33-□□-□))		

Defrost cycle [d! □1. Defrost time [dE t 1

Set defrost cycle and time to operate defrost at every set cycle and during the set time. Defrost cycle setting range: 0 to 24 (hour)/0 to 100 (min)

Defrost time setting range: 1 to 100 (min/sec) *Compressor operation during defrost is varied by defrost method. In case of heater defrost, compressor

output turns OFF, and in case of hot-gas defrost, compressor output turns ON. Evaporator-fan operation is varied by evaporator-fan operation mode setting.

KIn case of RTC function model (TF33-3□□RIA), defrost operates at every specific time. Set real-time defrost cycle [-,d+] of parameter 3 group as [o-n] and 8 real-time defrost times are available to set.

 Defrost end temperature [Edt], Defrost hysteresis [dHY] (only for 3CH input model: TF33-□□□□□ Set defrost end temperature and defrost hysteresis from input sensor 2 (defrost temperature). When the measured temperature of defrost sensor is same as the set defrost end temperature, defrost operation is stopped. It is available when input sensor 2 ON/OFF [52] is set as [on] and defrost method and operation [dEF] is set as [HEE] or [GEE].

rost end temperature setting range: -40 to 99 (°C) / -40 to 212 (°F) Defrost hysteresis setting range: 1 to 5 (1.0 to 5.0) (°C) / 2 to 10 (°F)

Manual defrost

Execute defrost manually regardless of the set defrost cycle which consists of defrost method and operation setting. Hold the front \mathbb{Z} key over 3 sec or, turn ON) the digital input when digital input $\mathbb{Z}^{[d]}$ of parameter 5 group is set as $\mathbb{Z}^{[d]}$ to operate defrost during the set defrost time. The front defrost (DEE) output indicator turns ON for 2 sec and turns OEE for 1 sec during manual defrost. Hold

the front ⊠ key over 3 sec or turn OFF the digital input during manual defrost, and the set de

Defrost synchronization (only for synchronize defrost function model: TF33-□□A-S, RS485 communication model: TF33- A-T/A)

When connecting over 2 units of TF3, defrost and compressor operation is able to synchronize via synchronize erminal/RS485 communication. It is available for synchronize defrost function model (TF33- A-S), or RS485 communication model (TF33-

[Setting Order]

- . Connect each other synchronize terminals or RS485 communication terminals of the units which are synchronized for defrost.
- Set defrost cycle [d] n] same as among the units. (if error occurs, defrost cycle is the setting of each unit) 3. Set defrost group [d£r] as 1 master unit [ñ85] and slave unit(s) (up to 5 units) [5£8].
 4. According to defrost operation of Master, the defrost operation of slave(s) executes. (when changing the
- defrost parameters of master, defrost operations of slave(s) are also changed forcibly as same as the defrost operation of master via connected terminals. The defrost parameters of slave(s) are not changed.) XDefrost operation by real-time defrost cycle is not able to synchronize.

■ Alarm (except 1CH, compressor output model: TF31-1□□)

Set both alarm operation and alarm option by combining. Alarm function is available for compressor+defrost or auxiliary (alarm/evaporator-fan) output model (TF3D-2D-D). Also defrost/auxiliary output [5,4] of parameter 1 group should be set as auxiliary [8,0], and auxiliary output [8,0] should be set as alarm [8,1,5]. In case of compressor+defrost+auxiliary (alarm/evaporator-fan) output model (TF3D-3D-D), auxiliary output [AU5] of parameter 1 group should be set as alarm [AL 5].

	scription
□FF — — No	scription
	alarm output.
Deviation Aid A PV-10°C SV 0°C PV 20°C that limit elevation (R) H1: Set as 20	eviation between present value // and setting value (SV) is higher n high-limit or low-limit deviation . alarm output turns ON.

AL.d	high, low- limit alarm	$PV - \overline{10}^{\circ}C$ $SV \overline{0}^{\circ}C$ $PV \overline{20}^{\circ}C$ $PV \overline{20}^{\circ}C$ $PV \overline{20}^{\circ}C$ $PV \overline{10}^{\circ}C$ $PV \overline{10}^{\circ$
Aları	m option [ALE]	
Mode	Name	Description
ALA	Standard alarm	If it is an alarm condition, alarm output is ON. If it is a clear alarm condition, alarm output is OFF.
ЯLЬ	Alarm latch *1	If it is an alarm condition, alarm output is ON and maintains ON status.
AL.C	Standby sequence 1	First alarm condition is ignored and from second alarm condition, standard alarm operates. When power is supplied and it is an alarm condition, this first alarm condition is ignored and from the second alarm condition, standard alarm operates.
AL.d	Alarm latch and standby sequence 1	If it is an alarm condition, it operates both alarm latch and standby sequence. When power is supplied and it is an alarm condition, this first alarm condition is ignored and from the second alarm condition, alarm latch operates.
AL.E	Standby sequence 2	First alarm condition is ignored and from second alarm condition, standard alarm operates. When re-applied standby sequence ¹² and if it is alarm condition, alarm output does not turn ON. After clearing alarm condition, standard alarm operates.
ALJ	Alarm latch and standby sequence 2	Basic operation is same as alarm latch and standby sequence 1. It operates not only by power ON/OFF, but also alarm set value, or alarm option changing. When re-applied standby sequence **2 and if it is alarm condition, alarm output does not turn ON. After clearing alarm condition, alarm latch operates.

Parameter		Function
OFF	oFF	No digital input
RUN/STOP	SEP	Pauses compressor output. All output indicators turn OFF. When digital input is OFF, it controls normally after compressor restart delay time.
Door switch	45 ï	By connecting freezer door switch and digital input contact, it controls compressor/defrost/ evaporator-fan according the door status. - Digital input ON (door open): Compressor, defrost, evaporator-fan output turns OFF - Digital input OFF (door close): After 1 min, it returns the previous status of door open. (not applied compressor protection operations) Alarm occurs after the time of alarm delay after defrost/door open [Rdd] of parameter 3 group. When operating compressor continuously, compressor start-up time is extended as long as the do open time.
Night mode ON/OFF	nñd	When digital input turns ON, night mode is active.
External alarm ^{*1}	EAL	When digital input turns ON, alarm output turns ON forcibly. (except alarm is ON) When external alarm delay time [ERd] of parameter 4 group is set, alarm turns ON after the set time.
Defrost ON/OFF ^{*1}	E.d F	When digital input turns ON and it is defrost operation condition, defrost output turns ON. Even though it is defrost operation condition, if digital input turns OFF, defrost output turns OFF als
Manual defrost ^{×1}	ñdF	When digital input turns ON, it executes manual defrost.
		ompressor output model (TF31-1□□).

Evaporator-fan Control

(except 1CH, compressor output model: TF31-1 ...)

To improve the efficiency of cooling, install and control evaporator-fan at evaporator. It is available for compressor+defrost or auxiliary (alarm/evaporator-fan) output model (TF3_-2____). Also defrost/auxiliary output [5,48] of parameter 1 group should be set as auxiliary [8,95], and auxiliary output [8,95]

should be set evaporator-fan [Fn-].
It is available for compressor+defrost+auxiliary (alarm/evaporator-fan) output model (TF3-3-3-). Also, auxiliary output [AU5] of parameter 1 group should be set as evaporator-fan [FAn]

•Evaporator-fan operation [F.Ł ±]
Evaporator-fan operation [F.Ł ±]
Evaporator-fan operaties by two control methods; [¿EF] controls evaporator-fan by measured temperature from defrost sensor or [F.Rn] controls evaporator-fan by compressor/defrost operation.

• Evaporator-fan control temperature [F.±] and hysteresis [F.H9]

When evaporator-fan operation [F.±9] is set as [dEF] controls (evaporator-fan is controlled by measured temperature from defrost sensor), and the temperature of defrost sensor is same as evaporator-fan control temperature [F.±], evaporator-fan output turns OFF. Set evaporator-fan control temperature [F.±] and evaporator-fan control temperature [F.±] and evaporator-fan control temperature [F.±] and evaporator-fan control temperature [F.±]. fan control hysteresis [F,HY].

Evaporator-fan control temperature setting range: -40 to 99 (°C), -40 to 212 (°F)

Evaporator-fan control hysteresis setting range: 1 to 5 (0.5 to 5.0) (°C), 2 to 10 (°F)

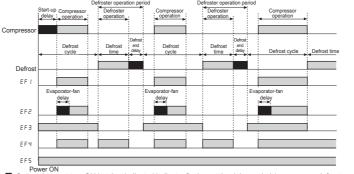
•Evaporator-fan operation mode [F An] and evaporator-fan start-up delay time [P.d.r.]

•When evaporator-fan operation [F.2] is set as [F.R.] for control by compressor/defrost operation, it is available to set [F Rn] for evaporator-fan operation mode for compressor/defrost operation

raiaiiielei	Operation metrod
EF I	When compressor operates, evaporator-fan also operates. When compressor operation is finished, evaporator-fan also operation turns OFF. (except compressor operation for hot gas defrost)
EF2	When compressor operates, evaporator-fan operates after the set evaporator-fan start-up delay time. When compressor operation is finished, evaporator-fan operation turns OFF. (regardless of defroster operation)
EF3	When power turns ON, evaporator-fan operates. When defroster operates, evaporator-fan stops. (regardless of compressor operation)
EF4	Evaporator-fan operates only when operating compressor or defrost. Evaporator-fan stops when compressor and defroster stops. (for above zero temperature control)
EF5	Evaporator-fan operates from power ON to power OFF. (regardless of defroster operation of freezer. When door is open (digital input [dI] is set as RUN/STOP [$S otin P$] or door switch [$dS otin P$], evaporator-fan stops.

ncrease cooling efficiency.

Evaporator-fan start-up delay time setting range: 0.00 to 9.59 (0 min 00 sec to 9 min 59 sec)



Power ON

It is Output does not turn ON but the dedicated indicator flashes at the delay period (compressor, defrost) ★For more information about parameters for evaporator-fan control, refer to user manual

■ Parameter Reset

Hold **(**+**≥**+**(**+**≥**) keys for 5 sec to reset all parameters in memory to default value.

Set [ini] parameter to [955] to reset all parameters. In case password function is ON, it is required to enter valid password to reset parameters Password is also reset.

Error Display

Flashing in turn	Description	Troubleshooting		
Er □ ^{*1×2} ↔oPn	When input sensor is break or sensor is disconnected.	Check input sensor status.		
Er □*1↔LLL	If the measured temperature of the dedicated sensor is lower than low-limit temperature among temperature setting range.	It clears when input is within the		
Er □ ^{*1} ↔HHH	If the measured temperature of the dedicated sensor is higher than high-limit temperature among temperature setting range.	display range.		
Err↔LbA	Even though input sensor is normal, freezer temperature does not change over 1.0°C (1.8°F) during loop break alarm monitoring time [L b R].	Check the compressor and hold the <a>+⊠ key at the same time for 3 sec. It clears when input is within the adequate range.		

※1: ☐ indicates input sensor number of error display priority which occurs error.
Error display priority: Er ! (input sensor 1) → Err∂ (input sensor 2)→ Er ẞ (input sensor 3)→
Er ʊ (virtual temperature) → Err

Ж2: Еги (virtual temperature) is not applicable.

■ Factory Default

• SV setting [5] • Parameter 0 group Parameter Factory default Parameter Factory default 5 u 0

· i ai aiiicte	i i gioup [
Parameter	Factory default	Parameter	Factory default	Parameter	Factory default
Int	n 5.H	Unt	٥٢	AU2	oFF
52	oFF	I Ь.	D	ЬИΞ	on
53	dl	d 5.Ł	0.5		
u Ł.r	0	5.d R	dEF		

Parameter 2 group [PR2]

Parameter	Factory default						
oFt	Ε	n.5 u	1	n.E ñ	0	CC	0
H95	1	n.HY	1	E.ño	oFF	R d.C	2
oF5	0	n.o.F	0	5dL	0	ELE	0
H5u	99	n.5 H	0	[9[0	dUL	50
L5u	- 40	n.t ñ	0	rdL	0		
nñd	oFF	n.E H	8	ont	0		

Parameter 3 group [PR∃]

Parameter	Factory default						
dEF	H.E.ři	dEt	30	P.d E	oFF	U.d E	нБн
din	Ч	P d.d	0.00	d.d E	0	A d.d	1
r.dl	oFF	dr.t	1.00	d.Gr	oFF	Ł.dE	oFF
qH_	oFF	Edt	4	P.d [oFF		
dñ□	oFF	d.H3	1	d.Pr	oFF		

• Parameter 4 group [₽ЯЧ]

Parameter	Factory default						
RL	AL.d	RHY	1	R.n	no	FAn	EF I
AL.E	RL.R	Ron	0	F.E Y	FAn	P.dr	1.00
AL.H	139	R.o F	0	F.E	4		
ALL	139	E,Rd	0	F.HY	1		

• Parameter 5 group [285]

	. • 9. • • P [
Parameter	Factory default						
ЕШН	Random hour	Adr	0 1	r ï.E	20	L.d Ľ	oFF
EUñ	Random min	ьР5	96	E o Y	E n.A	L.P 🗆	oFF
di	oFF	PrE	non	USr	5Ed	Pig	000
LbB	п	5 E P	2	L.5 u	oFF		_

User Manual

For the detail information and instructions, please refer to user manual and user manual for communication, and be sure to follow cautions written in the technical descriptions (catalog, homepage). Visit our homepage (www.autonics.com) to download manuals.

Cautions during Use

1. Follow instructions in 'Cautions during Use'. Otherwise, It may cause unexpected accidents.

2. Check the polarity of the terminals before wiring the temperature sensor.

For RTD temperature sensor, wire it as 3-wire type, using cables in same thickness and length.

For thermocouple (CT) temperature sensor, use the designated compensation wire for extending wire.

3. Keep away from high voltage lines or power lines to prevent inductive noise.

Keep away from high voltage lines or power lines to prevent inductive noise.
 In case installing power line and input signal line closely, use line filter or varistor at power line and shielded wire at input signal line.
 Do not use near the equipment which generates strong magnetic force or high frequency noise.
 Do not apply excessive power when connecting or disconnecting the connectors of the product.
 Install a power switch or circuit breaker in the easily accessible place for supplying or disconnecting the power.
 Do not use the unit for other purpose (e.g. voltmeter, ammeter), but temperature controller.
 24VAC, 12-24VDC power supply should be insulated and limited voltage/current or Class 2, SELV power supply device.

supply device.

15. Make a required space around the unit for radiation of heat.

16. Make a required space around the unit of radiation of fleat.
For accurate temperature measurement, warm up the unit over 20 min after turning on the power.
16. Install a surge absorber at each end of inductive load coil when controlling high-capacity power relay or

inductive load (e.g. magnet).

17. Make sure that power supply voltage reaches to the rated voltage within 2 sec after supplying power.

18. Do not wire to terminals which are not used.

21. This unit may be used in the following environments.

①Indoors (in the environment condition rated in 'Specifications')

③Pollution degree 2 ②Altitude max. 2.000m

■ Major Products ■ Photoelectric Sensors ■ Temperature Controllers
■ Fiber Optic Sensors
■ Door Sensors
■ Door Side Sensors
■ Counters
■ Counters

Area Sensors

ontrol Switches/Lamps/Buzzers

D Terminal Blocks & Cables

depper Motors/Drivers/Motion Controllers

Graphic/Logic Panels
Field Network Devices
Laser Marking System (Fiber, Co₂, Nd: yag)
Laser Welding/Cutting System

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