User Manual for Communication

HMI GP/LP Series (OMRON)

Thank you for purchasing an Autonics product.

This user manual contains information about the product and its proper use, and should be kept in a place where it will be easy to access.

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Preface

Thank you for purchasing Autonics product.

Please familiarize yourself with the information contained in the Safety Considerations section before using this product.

This user manual contains information about the product and its proper use, and should be kept in a place where it will be easy to access.

User Manual Guide

- Please familiarize yourself with the information in this manual before using the product.
- This manual provides detailed information on the product's features. It does not offer any guarantee concerning matters beyond the scope of this manual.
- This manual may not be edited or reproduced in either part or whole without permission.
- A user manual is not provided as part of the product package. Please visit our website (www.autonics.com) to download a copy.
- The manual's content may vary depending on changes to the product's software and other unforeseen developments within Autonics, and is subject to change without prior notice. Upgrade notice is provided through our website.
- We contrived to describe this manual more easily and correctly. However, if there are any corrections or questions, please notify us these on our website.
- Inner device of this user manual for communication is based on GP.
 If you use LP, refer to "LP user manual" for inner device of LP.

User Manual Symbols

Symbol	Description	
Note	Supplementary information for a particular feature.	
Å Warning	Failure to follow instructions can result in serious injury or death.	
A Caution	Failure to follow instructions can lead to a minor injury or product damage.	
Ex.	An example of the concerned feature's use.	
%1	Annotation mark.	

Reference Manual for Each Configuration



Graphic/Logic panel device specification, installation, maintenance, management, firmware update and system configuration

Hardwara	A Series	GP-A Series User Manual, LP-A Series User Manual
Manual	S Series	GP-S070 User Manual, GP-S044/057 User Manual, LP-S070 User Manual, LP-S044 User Manual

2 Project drawing, programming

Software Manual	Drawing	atDesigner User Manual, GP Editor User Manual
	Programming	atLogic User Manual, atLogic Programming Manual

3 Project Upload/Download

Llandurana	A Series	GP-A Series User Manual, LP-A Series User Manual
Manual	S Series	GP-S070 User Manual, GP-S044/057 User Manual, LP-S070 User Manual, LP-S044 User Manual

Connected device setting, communication setting

Software	Drawing	atDesigner User Manual, GP Editor User Manual	
Manual	Programming	atLogic User Manual, atLogic Programming Manual	
Hardware Manual	A Series	GP-A Series User Manual, LP-A Series User Manual	
	S Series	GP-S070 User Manual, GP-S044/057 User Manual, LP-S070 User Manual, LP-S044 User Manual	

4 Check connectable device, connection cable model name and protocol

Communication Manual GP/LP Communication Manual

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1 System Organization

GP/LP can be connected with various controller, barcode reader and printer via RS232C, RS422, Ethernet, CAN amd USB HOST port.



1.1 1:1 Communication

A GP/LP can communicate with a single controller A.



(1) Communication configuration by GP/LP model

The communication configuration by GP/LP model is listed below. For detailed information about the communication configuration, please refer to 'GP/LP User Manual'.

•	GP/LP-S Series

Series	Chanel	Connecting port	Description
GP/I P-S044	CH1	RS232C/RS422	Direct communication available
GP-S057	CH2	RS422/RS485	Link device ^{®1} communication available
	CH1	RS232C/RS422	Direct communication available Link device ^{%1} communication available
GF/LP-3070	CH2	RS422/RS485	Direct communication available Link device ^{%1} communication available

GP/LP-A Series

<u>`</u>	GF/LF-A Genes				
	Series Connecting port		Description		
	GP/LP-A070	RS422 or RS232C-A port, RS232C or RS232C-B port, Ethernet port	Direct communication available Link device ^{%1} communication available		
	GP/LP-A104	RS422 or RS232C-A port, RS232C or RS232C-B port, Ethernet port, CAN ^{%2} port	Direct communication available Link device ^{%1} communication available		

X1: Please refer to 'GP Editor User Manual' for Link device instruction.

%2: Only Autonics' ARD Series can be connected to CAN port.

1.2 1:N Communication of Same Controllers

1:N communication stands for one LP communicating with multiple of controllers. The GP/LP observes the connected controllers or relays data between controllers. A GP/LP can communicate with the multiple of controller As. The controller has to be able to set address of each device, and the address should not be



(1) Communication configuration by GP/LP model

The communication configuration by GP/LP model is listed below.

For detailed information about the communication configuration, please refer to 'GP/LP User Manual'.

GP/LP-S Series

Series	Chanel	Connecting port	Description
GP/LP-S044, GP-S057	CH1	-	Multiple connection unavailable
	CH2	RS422	Link device ^{×1} communication available
GP/LP-S070	CH1 or CH2 RS42	DO 100	Direct communication available
		R5422	Link device ^{≋1} communication available

GP/LP-A Series

GF/LF-A Selles				
Series	Connecting port	Description		
GP/LP-A070	RS422 or RS232C-A port, RS232C or RS232C-B port, Ethernet port	Direct communication available Link device ^{%1} communication available		
GP/LP-A104	RS422 or RS232C-A port, RS232C or RS232C-B port, Ethernet port, CAN ^{≋2} port	Direct communication available Link device ^{%1} communication available		

X1: Please refer to 'GP Editor User Manual' for Link device instruction.

%2: Only Autonics' ARD Series can be connected to CAN port.

(2) RS422 communication connection diagram



1.3 1:N Communication of Different Controllers

1:N communication stands for one GP/LP communicating with multiple of controllers. The GP/LP observes the connected controllers or relays data between controllers. The GP/LP can communicate with the multiple of different controllers.

1.3.1 1:1:1 Communication

A GP/LP can communicate with a signle controller A and a signle controller B. The GP/LP relays communications between the controller A and B.



(1) Communication configuration by GP/LP model

The communication configuration by GP/LP model is listed below. For detailed information about the communication configuration, please refer to 'GP/LP User Manual'.

GP/LP-S Series

Series	Chanel	Connecting port	Description		
GP/I P-S044	CH1	RS232C/RS422	Direct communication available		
GP-S057	CH2	RS422/RS485	Link device ^{×1} communication available		
GP/LP-S070	CH1 or CH2	RS422/RS485	Direct communication available Link device ^{%1} communication available		

GP/LP-A Series

- 2						
	Series	Connecting port	Description			
	GP/LP-A070	RS422 or RS232C-A port, RS232C or RS232C-B port, Ethernet port	Direct communication available Link device ^{%1} communication available			
	GP/LP-A104	RS422 or RS232C-A port, RS232C or RS232C-B port, Ethernet port, CAN ^{%2} port	Direct communication available Link device※1 communication available			

%1: Please refer to 'GP Editor User Manual' for Link device instruction.

%2: Only Autonics' ARD Series can be connected to CAN port.



1.3.2 1:1:N Communication

A GP/LP can communicate with a single controller A and the multiple of controller Bs.. The GP/LP relays communication between the controller A and B. The controller has to be able to set address of each device, and the address should not be

The controller has to be able to set address of each device, and the address should not be duplicated.



(1) Communication configuration by GP/LP model

The communication configuration by GP/LP model is listed below. For detailed information about the communication configuration, please refer to 'GP/LP User Manual'.

Series	Chanel	Connecting port	Description
	CH1	RS232C	Single direct communication available
GP/LP-S044, GP-S057	CH2	RS422/RS485	Link device ^{%1} multiple communication available
GP/LP-S070	CH1 or	RS232C	Single direct communication available Link device ^{×1} single communication available
	CH2	RS422/RS485	Multiple direct communication available Link device ^{×1} multiple communication available

•	GP/L	P-S	Ser	ies
		0	OCI	100

GP/LP-A Series

•

Series	Connecting port	Description
GP/LP-A070	RS422 or RS232C-A port, RS232C or RS232C-B port, Ethernet port	Direct communication available Link device ^{%1} communication available
GP/LP-A104	RS422 or RS232C-A port, RS232C or RS232C-B port, Ethernet port, CAN ^{%2} port	Direct communication available Link device ^{%1} communication available

%1: Please refer to 'GP Editor User Manual' for Link device instruction.

%2: Only Autonics' ARD Series can be connected to CAN port.

(2) RS422 communication connection diagram



1.3.3 N:1:N Communication

A GP/LP can communicate with the multiple of controller As and Bs. The LP relays communication between the controller A and B.



(1) Communication configuration by GP/LP model

The communication configuration by GP/LP model is listed below. For detailed information about the communication configuration, please refer to 'GP/LP User Manual'.

P/LP-S Series					
Series	Chanel	Connecting port	Description		
GP/LP-S070	CH1 or CH2 RS232C/RS422		Multiple direct communication available Link device ^{%1} multiple communication available		
3P/LP-A Series					
Series	Connect	ting port	Description		
GP/LP-A070	RS422 or RS232C Ethernet	r RS232C-A port, or RS232C-B port, port	Direct communication available Link device ^{%1} communication available		
SP/LP-A104 RS422 or RS232C-A port, RS232C or RS232C-B port, Ethernet port, CAN ^{×2} port		r RS232C-A port, or RS232C-B port, port, CAN ^{%2} port	Direct communication available Link device ^{%1} communication available		

%1: Please refer to 'GP Editor User Manual' for Link device instruction.

%2: Only Autonics' ARD Series can be connected to CAN port.

1.4 Barcode Reader, Printer Communication

A GP/LP can communicate with the barcode reader and printer. Connect the barcode reader to utilize the barcode data. Connect the printer to print the alarm log or the screen.

- GP/LP-S Series: printing alarm log
- GP/LP-A Series: print alarm log and screen



1.4.1 Communication Configuration

1.4.1.1 Barcode Reader

(1) Connected communication port

GP/LP-S Series

	Connected device	Communication port		
Series		RS232C*	RS422 [*]	USB Host
GP/LP-S044, GP-S057	Controller	0	0	-
	Barcode reader	0	0	-
GP/LP-S070	Controller	0	0	-
	Barcode reader	0	0	-

GP/LP-A Series

	Connected	Communication port		
Series	device	RS232C*	RS422 ^{**}	USB Host
GP/LP-A070 GP/LP-A104	Controller	0	0	-
	Barcode reader	0	0	0

%RS232C/422 converter allows to opposite communication.

(2) Configuration method

1st Set the items related to the use of bar codes in the project in the drawing program, GP Editor/atDesigner.

Series	Description	Drawing program menu
GP/LP-S	Device setting for data storage	Common > Barcode
	System device setting for action control	Common > System Information > System Signal 1
GP/LP-A	Device setting for connection port/data storage	Project > Project Property > Special Device Setting

%For detailed information about system device setting, please refer to 'GP Editor/atDesigner User Manual'.

- 2nd Download the set project in the drawing program , GP Editor/atDesigner, to GP/LP device.
- 3rd Make communication settings for each port in the GP/LP system menu.

%For detailed information about communication setting, please refer to 'GP/LP User Manual'.

(3) Communication specification

Item	Specification			
Baud rate	300, 600, 1200, 3200, 4800, 9600, 19200, 38400, 57600, 115200bps			
Data length	7, 8 bit			
Parity	None, Odd, Even			
Stop bit	1, 2 bit			
Flow control	DSR/DTR, XON/XOFF			

1.4.1.2 Printer

(1) Connected communication port

GP/LP-S Series

	Connected device	Communication port		
Series		RS232C*	RS422 [*]	USB Host
GP/LP-S044,	Controller	0	0	-
GP-S057	Printer	0	0	-
GP/LP-S070	Controller	0	0	-
	Printer	0	0	-

GP/LP-A Series

	Connected device	Communication port		
Series		RS232C*	RS422 [*]	USB Host
GP/LP-A070, GP/LP-A104	Controller	0	0	-
	Printer	-	-	0

(2) Configuration method

1st Set screen printing/alarm log printing device and touch key/switch in drawing program, GP Editor/atDesigner.

Series	Description	Drawing program menu		
GP/LP-S	System device setting for action control	Common > System Information > System Signal		
GP/LP-A	Device setting for screen print control	Project window > Right-click menu of the screen to print > Screen Printer Setting		
	Device setting for alarm log print	Project window > Alarm History > Use Print		

2nd Download the set project in the drawing program , GP Editor/atDesigner, to GP/LP device.

- 3rd Make communication settings for each port in the GP/LP system menu.
 - X For detailed information about communication setting, please refer to 'GP/LP User Manual'.

(3) Communication specification

ltem	Specification
Baud rate	300, 600, 1200, 3200, 4800, 9600, 19200, 38400, 57600 bps
Data length	7, 8 bit
Parity	None, Odd, Even
Stop bit	1, 2 bit
Flow control	DSR/DTR, XON/XOFF

2 Communication Configuration by Devices

2.1 OMRON SYSMAC C PLC Connection

GP/LP is able to communicate with Omron SYSMAC C Series.

2.1.1 Connection Support PLC Model

PLC type		Communication method	Communication type	Baud rate (bps)	
SYSMAC C	CPM1A	RS232C	CPU direct Loader	9600	

2.1.2 Connectable GP/LP Model

O anno ata d	O anno ation	GP/LP Model								
devices	ected Connection es method	GP-2480 (under V2.70)	GP-2480 (over V3.00)	GP- S057	GP/LP -S044	GP/LP- S070	GP- S057 (V2)	GP/LP- S044 (V2)	GP/LP- S070 (V2)	GP/LP- A Series
CPM1A	CPU direct Loader	0	0	0	0	0	0	0	0	0

2.1.3 System Organization



GP/LP Series

SYSMAC C Series executes RS232C commnication with GP/LP by Tool Port. It executes also RS-422 communication with RS-232/422 converter.

2.1.4 Communication Cable

(1) Connecting to GP/LP

Use CQM1-C1F02 cable by OMRON to connect.

(2) Using extension cable

Applied cable: C3M5P12-D9F0-D9M1



2.1.5 Communication Configuration

PLC communication configuration for baudrate is set from the dedicated ladder program (CX-Programmer).

1st Connect the dedicated ladder program and set PLC as connectable status.

2nd From the workspace window of the ladder program, select 'Setting' item.

3rd 'PLC Settings' dialog box appears. Select 'Peripheral Port' tab. Click 'Standard (9600;1,7,2,E)' of 'Communication Settings' item.

Č.	
🐨 PLC Settings - NewPLC1	
<u>File Options Help</u>	
Startup Cycle Time Interrupt/Refresh Error Settings Peripheral Port High S Communications Settings Standard (9600:17.2.E) Custom Baud Format 1200 17.1.E Host Link	Speed Counter Link Words
	CPM1(CPM1A)-CPU10 Offline

If PLC mode is Run, PLC device is available only monitor from GP/LP, and every device status is not able to change. (PLC specification) For changing PLC device status from GP/LP, set PLC mode to Program or Monitor.

2.1.6 Available Device

The device range differs depending on the PLC model and the number of I/O contacts. The available PLC model in GP/LP are as follows.

For detailed information about each device, please refer to the manuals provided by each manufacturer and

For detailed information about GP/LP internal device, please refer to 'atLogic Programing Manual'.

2.1.6.1 Device Structure

IR		00		0		
① Device	name	2	Word address	3 Bi	t address	
Туре	1		2		3	Note
	IR		Decimal		Decimal	Bit address 0 to 15
	HR		Decimal		Decimal	Bit address 0 to 15
Dit	SR		Decimal		Decimal	Bit address 0 to 15
DIL	AR		Decimal		Decimal	Bit address 0 to 15
	LR		Decimal		Decimal	Bit address 0 to 15
	тс		Bit address (Dec	imal)		
	IR		Word address (Decimal)		None	
	HR		Word address (Decimal)		None	
	SR		Word address (Decimal)		None	
Word	AR		Word address (Decimal)		None	
	LR		Word address (Decimal)		None	
	тс		Word address (D	ecimal)	
	DM		Word address (D	ecimal)	

2.1.6.2 Device Range

Type	Dovico	Mark	Range		
туре	Device	Wark	Start	End	
	Input relay	IR	IR0	IR915	
	Output relay	IR	IR1000	IR1915	
	Internal auxiliary relay ^{×1}	IR	IR20000	IR23115	
	Memory protection relay	HR	HR0	HR1915	
Bit	Special relay	SR	SR23200	SR25515	
Dit	Special relay 2	AR	AR0	AR1515	
	Link relay	LR	LR0	LR1515	
	Timer contact [10ms]	TC	TC0	TC127	
	Timer contact [100ms]	TC	TC0	TC127	
	Counter contact [16 bit]	TC	TC0	TC127	
	Input relay	IR	IR0	IR9	
	Output relay	IR	IR10	IR19	
	Internal auxiliary relay	IR	IR200	IR231	
	Memory protection relay	HR	HR0	HR19	
	Special relay	SR	SR232	SR255	
Word	Special relay 2	AR	AR0	AR15	
	Link relay	LR	LR0	LR15	
	Timer current value [10ms]	TC	TC0	TC127	
	Timer current value [100ms]	TC	TC0	TC127	
	Counter current value	TC	TC0	TC127	
	Data register ^{**2}	DM	DM0	DM6655	

×1. The relay of PLC IR20000 to IR23115 range is work area. This range relay operate similar

as inner auxiliary relay of other PLCs, GP/LP assigns these as inner auxiliary relay.

 $\$ 2. Available data register range

No	Range		Noto		
NO	Start	End	Note		
1	DM0	DM999	Read, Write available		
2	DM1000	DM1021	Save error code and time		
3	DM1022	DM1023	Read, Write available		
4	DM6144	DM6599	Read only		
5	DM6600	DM6655	Read only		

For further details of this function, refer to the specific PLC manual.

2.1.7 Monitorable Device in GP/LP

GP/LP is able to monitor PLC device and change the status.

The following is avilable device list of this menu, please refer to 'Available device' for available device range.

Туре	Mark	Device	Note
	IR	Input relay, Output relay, Internal auxiliary relay	
	HR	Memory protection relay	
Bit	SR	Special relay	
	AR	Special relay	
	LR	Link relay	
	TC	Timer/Counter contact	
	IR	Input relay, Output relay, Internal auxiliary relay	
	HR	Memory protection relay	
	SR	Special relay	
	AR	Special relay	
Word	LR	Link relay	
	ТС	Timer/Counter current value	
	DM16	Data register	16 bit
	DM32	Data register	32 bit type combining designated number of device and next number of device

2.2 OMRON SYSMAC CS/CJ/CP PLC Connection

GP/LP is able to communicate with Omron SYSMAC CS/CJ/CP Series.

2.2.1 Connection Support PLC Model

PLC type		Communication method	Communication type	Baud rate (bps)
	CS1H-CPU67/66/65/64/63			
	CS1G-CPU45/44/43/42			
SYSMAC	CS1H-CPU67H/66H/65H/64H/63H			
CS	CS1G-CPU45H/44H/43H/42H			
	CS1D-CPU67H/65H			
	CS1D-CPU67S/65S/44S/42S			
	CJ2H-CPU68/67/66/65/64/68-EIP/67- EIP/66-EIP/65-EIP/64-EIP			
	CJ2M- CPU11/12/13/14/15/31/32/33/34/35	RS232C.	CPU & Communication module	9600
SYSMAC	CJ1G-CPU45/44	RS422		
CJ	CJ1G-CPU45H/44H/43H/42H			
	CJ1G-CPU45P/44P/43P/42P			
	CJ1H-CPU67H-R/66H-R/65H-R/64H- R/67H/66H/65H			
	CJ1M-CPU23/22/21/13/12/11			
	CP1H-XA			
SYSMAC CP		_		
	CP1H-Y			

2.2.2 Connectable GP/LP Model

Connect	Connect	GP/LP Model								
ed ion devices method		GP-2480 (under V2.70)	GP-2480 (over V3.00)	GP- S057	GP/LP -S044	GP/LP- S070	GP- S057 (V2)	GP/LP- S044 (V2)	GP/LP- S070 (V2)	GP/LP- A Series
CS1H		×	×	0	0	0	0	0	0	0
CS1G		×	×	0	0	0	0	0	0	0
CS1D		×	×	0	0	0	0	0	0	0
CJ2H	CPU direct	×	×	0	0	0	0	0	0	0
CJ2M	Load	×	×	0	0	0	0	0	0	0
CJ1G	Communic	×	×	0	0	0	0	0	0	0
CJ1H	ation module	×	×	0	0	0	0	0	0	0
CJ1M	(Host Link)	×	×	0	0	0	0	0	0	0
CP1E		×	×	0	0	0	0	0	0	0
CP1H		×	×	0	0	0	0	0	0	0
CP1L		×	×	0	0	0	0	0	0	0

2.2.3 System Organization



SYSMAC CS/CJ/CP Series executes RS232C/RS422 commnication by Tool Port with GP/LP.

D-Sub 9-pin Female

<Device side>

2.2.4 Communication Cable

D-Sub 9-pin Female

<GP side>

(1) RS232C

Please produce the cable as below.



2.2.5 Communication Configuration

When using SYSMAC CS/CJ/CP, communication configuration is set from the dedicated ladder program (CX-Programmer).

(For more information, please refer to the manual from OMRON.) Configure communications as below.

Item	Setting	Note
Stop bit	2	Fixed
Data bit	7	Fixed
Parity	Even	Fixed
Baud rate	9600	Fixed

(1) Change Tool Port setting

1st Connect CX-Programmer and PLC.

2nd Select [Setting] of Workspace Window in the left side of CX-Programmer.



3rd In [Host Link Port] of opened dialogue box, configure communication settings and unit number.

File Ontions Hele	
Startup CPU Settings Timings SIOU Refresh Unit Settings Host Link Port Peripheral Communications Settings Costom Baud Format Mode Host Link	Port Peripheral Service 4 🕨
Start Code End Code Image: Disable Image: Code	
Response Timeout Unit Number Delay NT/PC Link M 0 - +100 ms 0 - (default 5000ms) 0 - +10 ms 0	ax —
	CS1G-H-CPU42 Run

(2) Communication module setting

- 1st Connect CX-Programmer and PLC.
- 2nd Select [I/O Table or Unit setting] of Workspace Window in the left side of CX-Programmer.
 - NewProject

 NewPloject

 NewPlot[CS1G-H] Run Mode

 Symbols

 NewProgram

 Plot Clock

 Memory

 Plc Clock

 Memory

 Symbols

 Symbols

 Symbols

 Symbols

 Symbols

 Find Section1

 Find Section1
- 3rd Select the communication module to change communication settings.



4th Select [Host Link Settings] parameter group of each communication module by port, configure communication settings and unit number.

CS1W-SCB41-V1 [파라미터 보기]			×			
표시된 파라미터 그룹(G) Port1: Host Link Settings 💽						
항목	값 설정	유니트				
Port1: Port settings	Defaults					
Port1: Serial communications mode	Host Link(default)					
Port1: Data length	7 bits					
Port1: Stop bits	2 bits					
Port1: Parity	Even					
Port1: Baud rate	Default(9600bps)					
Port1: Send delay	Default (0 ms)					
Port1: Send delay (user-specified)	0	ms				
Port1: CTS control	No					
Port1: 1:N/1:1 protocol setting	1:N protocol					
Port1: Host Link compatible device mo	Default(Mode A)					
Port1: Host Link unit number	0					
	v		~			
[건송(<u>F)[유디트에서 PC로]</u> 전송(<u>T</u>)[PC	에서 유니트로] 비	I쿄(<u>M</u>) 재시	작(<u>B</u>)			
기본값 설정(<u>E</u>)		확인(<u>0</u>) 취급	٤(<u>C)</u>			

2.2.6 Available Device

The device range differs depending on the PLC model and the number of I/O contacts. The available PLC model in GP/LP are as follows.

Т

For detailed information about each device, please refer to the manuals provided by each manufacturer and

For detailed information about GP/LP internal device, please refer to 'atLogic Programing Manual'.

2.2.6.1 Device Structure

Ю		00	0		
① Device name		② Word address	3 E	Bit address	
Туре	1	2		3	Note
	10	Decimal		Decimal	Bit address 0 to 15
	W	Decimal		Decimal	Bit address 0 to 15
	Н	Decimal		Decimal	Bit address 0 to 15
Bit	А	Decimal		Decimal	Bit address 0 to 15
	Т	Decimal		Decimal	Bit address 0 to 15
	С	Decimal		None	
	DM	Decimal		None	
	Ю	Word address (Decimal)		None	
	w	Word address (Decimal)	Word address (Decimal)		
	н	Word address (Decimal)		None	
Word	А	Word address (Decimal)	Word address (Decimal)		
vvoru	Т	Word address (Decimal)		None	
	С	Word address (Decimal)	Word address (Decimal)		
	DM	Word address (Decimal)	Word address (Decimal)		
	DR	Word address (Decimal)		None	

2.2.6.2 Device Range

(1) CS / CJ series

Tuno	Davica	Mark		Range		
туре	Device	PLC	GP/LP	Start	End	
	CIO Area	CIO	ю	IO00	IO614315	
	Work Area	W	W	W00	W51115	
	Holding Bit Area	Н	н	H00	H51115	
Bit	Auxiliary Bit Area	А	А	A00	A44715	
	Timer Area	Т	Т	ТО	T4095	
	Counter Area	С	С	C0	C4095	
	DM Area	D	DM	DM00	DM3276715	
	CIO Area	CIO	10	IO00	IO6143	
	Work Area	W	W	W00	W511	
	Holding Bit Area	Н	Н	H00	H511	
Mard	Auxiliary Bit Area	А	А	A00	A447	
word	Timer Area	Т	Т	ТО	T4095	
	Counter Area	С	С	C0	C4095	
	DM Area	D	DM	DM00	DM32767	
	Data Register	DR	DR	DR00	DR15	

(2) CP1E

Tuno	Daviaa	Mark		Range		
Type Device		PLC	GP/LP	Start	End	
	CIO Area	CIO	Ю	IO00	IO028915	
	Work Area	W	W	W00	W09915	
	Holding Bit Area	Н	Н	H00	H04915	
Bit	Auxiliary Bit Area	А	А	A00	A75315	
	Timer Area	Т	Т	ТО	T0255	
	Counter Area	С	С	C0	C0255	
	DM Area	D	DM	DM00	DM081915	
	CIO Area	CIO	10	IO00	IO0289	
	Work Area	W	W	W00	W099	
	Holding Bit Area	Н	Н	H00	H049	
Word	Auxiliary Bit Area	А	А	A00	A753	
word	Timer Area	Т	Т	ТО	T0255	
	Counter Area	С	С	C0	C0255	
	DM Area	D	DM	DM00	DM0819	
	Data Register	-	-	-	-	

(3) CP1H

Turne	Device	Mark		Range		
туре	Device	PLC	GP/LP	Start	End	
	CIO Area	CIO	IO	IO00	IO614315	
	Work Area	W	W	W00	W51115	
	Holding Bit Area	Н	Н	H00	H51115	
Bit	Auxiliary Bit Area	А	А	A00	A44715	
	Timer Area	Т	Т	Т0	T4095	
	Counter Area	С	С	C0	C4095	
	DM Area	D	DM	DM00	DM3276715	
	CIO Area	CIO	10	IO00	IO6143	
	Work Area	W	W	W00	W511	
	Holding Bit Area	Н	Н	H00	H511	
Word	Auxiliary Bit Area	А	А	A00	A447	
vvoru	Timer Area	Т	Т	Т0	T4095	
	Counter Area	С	С	C0	C4095	
	DM Area	D	DM	DM00	DM32767	
	Data Register	DR	DR	DR00	DR15	

(4) CP1L

Type	Davica	Mark		Range		
туре	Device	PLC	GP/LP	Start	End	
	CIO Area	CIO	Ю	IO00	IO614315	
	Work Area	W	W	W00	W51115	
	Holding Bit Area	Н	Н	H00	H51115	
Bit	Auxiliary Bit Area	А	А	A00	A44715	
	Timer Area	Т	Т	ТО	T4095	
	Counter Area	С	С	C0	C4095	
	DM Area	D	DM	DM00	DM3276715	
	CIO Area	CIO	Ю	IO00	IO6143	
	Work Area	W	W	W00	W511	
	Holding Bit Area	Н	Н	H00	H511	
Word	Auxiliary Bit Area	А	А	A00	A447	
word	Timer Area	Т	Т	ТО	T4095	
	Counter Area	С	С	C0	C4095	
	DM Area	D	DM	DM00	DM32767	
	Data Register	DR	DR	DR00	DR15	

2.2.7 Monitorable Device in GP/LP

GP/LP is able to monitor PLC device and change the status.

The following is avilable device list of this menu, please refer to 'Available device' for available device range.

Туре	Mark	Device	Note
	IO	CIO Area	
	W	Work Area	
	Н	Holding Bit Area	
Bit	А	Auxiliary Bit Area	
	Т	Timer Area	
	С	Counter Area	
	DM	DM Area	
	10	CIO Area	
	W	Work Area	
	Н	Holding Bit Area	
Word	А	Auxiliary Bit Area	
	Т	Timer Area	
	С	Counter Area	
	DM	DM Area	

2.3 OMRON SYSMAC CS/CJ/CP Ethernet Communication Module Connection

GP/LP is able to communicate with Omron SYSMAC CS/CJ/CP Series by Ethernet Communication module.

2.3.1 Connection Support PLC Model

PLC type		Connection method	Communication method	Connection module	
	CS1H-CPU67/66/65/64/63				
	CS1G-CPU45/44/43/42				
SYSMAC	CS1H-CPU67H/66H/65H/64H/63H	Extension	Ethorpot		
CS	CS1G-CPU45H/44H/43H/42H	LACENSION	Ethemet	CJ IVV-L IINZ	
	CS1D-CPU67H/65H				
	CS1D-CPU67S/65S/44S/42S				
	CJ2H-CPU68/67/66/65/64/68- EIP/67-EIP/66-EIP/65-EIP/64-EIP		Ethernet	CJ1W-EIP21	
	CJ2M- CPU11/12/13/14/15/31/32/33/34/35	Extension			
SYSMAC	CJ1G-CPU45/44				
CJ	CJ1G-CPU45H/44H/43H/42H				
	CJ1G-CPU45P/44P/43P/42P				
	CJ1H-CPU67H-R/66H-R/65H- R/64H-R/67H/66H/65H				
	CJ1M-CPU23/22/21/13/12/11				
SYSMAC CP	CP1H-XA				
		Extension	Ethernet	CP1W- CIF41	
	CP1H-Y				

2.3.2 Connectable GP/LP Model

		GP/LP Model									
devices	Connection method	GP-2480 (under V2.70)	GP-2480 (over V3.00)	GP- S057	GP/LP -S044	GP/LP- S070	GP- S057 (V2)	GP/LP- S044 (V2)	GP/LP- S070 (V2)	GP/LP- A Series	
CS1H		×	×	×	×	×	×	×	×	0	
CS1G		×	×	×	×	×	×	×	×	0	
CS1D		×	×	×	×	×	×	×	×	0	
CJ2H	Ethernet	×	×	×	×	×	×	×	×	0	
CJ2M	Communic ation	×	×	×	×	×	×	×	×	0	
CJ1G	module	×	×	×	×	×	×	×	×	0	
CJ1H		×	×	×	×	×	×	×	×	0	
CJ1M		×	×	×	×	×	×	×	×	0	
CP1H		×	×	×	×	×	×	×	×	0	

2.3.3 System Organization



Connect between Ethernet Port of GP/LP-A Series and Ethernet Communication module of OMRON SYSMAC CS/CJ/CP to use.

2.3.4 Communication Cable

Use regular Ethernet LAN Cable on market.

2.3.5 Communication Configuration

When using SYSMAC CS/CJ/CP, communication configuration is set from the dedicated ladder program (CX-Programmer).

(For more information, please refer to the manual from OMRON.) Configure communications as below.

Change Tool Port setting

1st Connect CX-Programmer and PLC.

- 2nd Select [I/O Table and Unit Setup] of Workspace Window in the left side of CX-Programmer.
 - RewPLC1[CJ1G-H] Run Mode
 Symbols
 IO Table and Unit Setup
 Settings
 Memory card
 Error log
 PLC Clock
 Memory
- 3rd Select Ethernet Communication module which connected to PLC, when I/O setting window displays.



4th When the parameter edit window displays, set as below.

2.3.6 Available Device

The device range differs depending on the PLC model and the number of I/O contacts. The available PLC model in GP/LP are as follows.

For detailed information about each device, please refer to the manuals provided by each manufacturer and

For detailed information about GP/LP internal device, please refer to 'atLogic Programing Manual'.

2.3.6.1 Device Structure

Ю		000 0			
① Device name		(2) Word address	3 E	Bit address
Туре	1		2		3
	SM		Decimal		Decimal
	Х		Hexadecimal		Hexadecimal
	Υ		Hexadecimal		Hexadecimal
	М		Decimal		Decimal
Bit	L		Decimal		Decimal
Dit	F		Decimal		Decimal
	V		Decimal	Decimal	
	В		Hexadecimal		Hexadecimal
	TS		Decimal	-	
	CS		Decimal	-	
	SD		Word address (Decimal)		-
	D		Word address (Decimal)		-
\A/ard	W		Word address (Hexadecimal)		-
vvoru	TN		Word address (Decimal)		-
	CN		Word address (Decimal)		-
	Z		Word address (Decimal)		-

2.3.6.2 Device Range

Turne	Daviaa	Mork	Range		
туре	Device	Mark	Start	End	
	Special relay	SM	SM0	SM2047	
	Input relay	Х	X0	X1FFF	
	Output relay	Y	Y0	Y1FFF	
	Internal auxiliary relay	М	MO	M8191	
Dit	Memory protection relay	L	LO	L8191	
ы	Signal display	F	F0	F2047	
	Edge relay	V	V0	V2047	
	Link relay	В	B0	B1FFF	
	Timer contact	TS	TS0	TS2047	
	Count contact	CS	CS0	CS1023	
	Special register	SD	SD0	SD2047	
	Data register	D	D0	D12287	
Word	Link register	W	W0	W1FFF	
word	Timer current value	TN	TN0	TN2047	
	Current counting value	CN	CN0	CN1023	
	Index register	Z	Z0	Z19	

2.3.7 Monitorable Device in GP/LP

GP/LP is able to monitor PLC device and change the status.

The following is avilable device list of this menu, please refer to 'Available device' for available device range.

2.4 OMRON Temperature Controller Connection

GP/LP is able to communicate with Omron temperature controller E5 \Box Series.

2.4.1 Connection Support Products

Controller type	Communication method	Communication type
E5AN	RS485, RS232C	CPU direct Loader
E5AR	RS485	CPU direct Loader
E5CN	RS485	CPU direct Loader
E5EN	RS485, RS232C	CPU direct Loader
E5ER	RS485	CPU direct Loader

2.4.2 Connectable GP/LP Model

		GP/LP Model								
Connected devices	method	GP-2480 (under V2.70)	GP-2480 (over V3.00)	GP- S057	GP/LP -S044	GP/LP- S070	GP- S057 (V2)	GP/LP- S044 (V2)	GP/LP- S070 (V2)	GP/LP- A Series
E5AN	Modbus	0	0	0	0	0	0	0	0	0
E5AR	Modbus	0	0	0	0	0	0	0	0	0
E5CN	Modbus	0	0	0	0	0	0	0	0	0
E5EN	Modbus	0	0	0	0	0	0	0	0	0
E5ER	Modbus	0	0	0	0	0	0	0	0	0

2.4.3 System Organization



Omron E5 C Series executes RS485 commnication. It executes also RS232C commnication with RS485/232 converter. E5AN and E5EN support RS232C communication without converter depending on the model.

2.4.4 Communication Cable

(1) RS-485

Applied cable: C3M5P03-D9M0-T4Y0





(2) RS-232C

Applied cable: C3M5P13-D9F0-T4Y0



2.4.5 Communication Configuration

The below table is for communication configuration of Omron E5

No	Item	Description		Note
1	Communication mode	Modbus RTU		
2	Baud rate	9600 bps		Fixed
3 Data type		Data length	8 bit	Fixed
		Parity	None	Fixed
		Stop bit	1 bit	Fixed
4	Address	0 to 31		Selectable

(1) Omron E5 $\Box \Box$ Series communication configuration

Designate communication configuration for Omron E5 Series. For more details, refer to 'Omron E5 Series user manual'.

- 1st At operation level, press front is button in 3 sec and it moves to input initial configuration level.
- 2nd At input initial configuration level, press 🔲 button, it moves to communication configuration level.
 - At each menu, press 🔊 keys to set.
- 3rd Press 💿 key and it moves to other menus and press 🔊 also to set as same method.

Display status	Description	Setting value	Note
PSEL	Select protocol	ñād	Modbus
U-nā	Communication station	0 to 99	Enable to set as user-defined
6P5	Baud rate	9.6	9.6 kbps
LEn	Communication data length	8	8bit
Sbīt	Stop bit	1	1bit
Prty	Parity	nönE	NONE
5645	Waiting time of transmission	-	Display only when P5EL is [일두

2.4.6 Available Device

The device range differs depending on the PLC model and the number of I/O contacts. The available PLC model in GP/LP are as follows.

For detailed information about each device, please refer to the manuals provided by each manufacturer and

For detailed information about GP/LP internal device, please refer to 'atLogic Programing Manual'.

2.4.6.1 Device Structure

UB	00	0
① Device name	② Word address	③ Bit address

Туре	1	2	3	
Word M Word addre		Word address (Decimal)	dress (Decimal)	
		Word address (Hexadecimal)		

2.4.6.2 Device Range

(1) E5AN, E5CN, E5EN

Tuno	Device	Mark	Range		
Type	Device	Wark	Start	End	
Word	Operation command device ^{*1}	М	M0	M0	
	Variable device ^{x2}	D	D0	D3FFF	

(2) E5AR, E5ER

Type Device		Mark	Range		
		IVIAI K	Start	End	
Word	Operation command device ^{∞1}	М	M0	M0	
	Variable device ^{x2}	D	D0	DFFFF	

%1. It is used device when operating command. Enter the specific value, it executes the below table operation.

※2. Device address is same as each variable of temperature controller. For further details of each variable, refer to the each product manual.

Command value(DEC)	Command description	Executing operation	Note
00000	Communication Write	Disable Communication Write	
00001	Communication write	Able Communication Write	
00256	DUNICTOD	RUN	
00257	RUN/STOP	STOP	
00512	Multi SD	Target value 0	
00513		Target value 1	
00514		Target value 2	
00515		Target value 3	
00768	AT	Stop AT	
00769		Execute AT	Available in STOP
01024	Write mode	Backup write mode	
01025		Write mode RAM	
01280	Preserves RAM DATA	Preserves RAM DATA	
01536	Soft reset	Soft reset	
01792	Executes setting area 1	Executes setting area 1	
02048	Executes protect level	Executes protect level	
02304		AUTO mode	
02305	AUTO/ MANUAL	MANUAL mode	
02816	Initialized acting value	Initial default of setting value	
02817	Thuanzes setting value	Initial setting service value	
04352	Starts program	Start reset program	
04353	Starts program	Starts program	

2.4.7 Monitorable Device in GP/LP

GP/LP is able to monitor PLC device and change the status.

The following is avilable device list of this menu, please refer to 'Available device' for available device range.

Туре	Mark	Device	Note
	М	Operation command device	
Word	DM16	Variable device	16 bit
	DM32	Variable device	32 bit type combining designated number of device and next number of device



* Dimensions or specifications on this manual are subject to change and some models may be discontinued without notice.